

By Bruce Meyer Rubber & Plastics News Staff

AKRON—Mark Emkes knows that when it comes to companies "going green," it's important that top management sets a good example.

So not only does the chairman and CEO

Bridgestone's "One Team, One Planet" slogan really is more than just words. It's a way of life. said.

The firm didn't giv

Inves

"Tm a firm believer that the tone needs to come from the top, but it really is the team that implements it," Emkes said during an interview after delivering a keynote eddress



53,000 Common Streammates

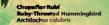


Firestone

A TRADITION OF INNOVATION

- Americas Support Center
- Technical Center
- Proving Grounds
- Existing Tire Plants

TIRES + FIRESTONE ROOFING + GOLF BALLS & CLUBS + AUTOMOTIVE PARTS + TEXTILES + BANDAG RETREADING + COMPLETE AUTO CARE STORES +





lina Golondrin Nueva York a Panamá en sólo arenta y cuatro días.

drina Tile

Barn Swallow

Hirundo rustica

A single barn swallow was bracked travelling from New York to the coast of Panama in only 44 days.



Bridgestone Firestone North American Tire, LLC Wilson, North Carolina Wilson, North Carolina

Great Egret

One Team, Ine Planet.



En las diferentes estaciones del año, asociados de Bridgestone del condado de Warren, Cuernavaca y Buenos Aires pueden ver las mismas especies avícolas, y en ocasiones pueden observar ente la misma ave

Bridgestone teammates in Buenos Aires, Cuernavaca, or Warren County share a chance to enjoy seeing not only the same species but even the same exact bird in different seasons

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Bridgestone Firestone Mexico, S.A. de C.V. Cuernavaca, México Cuernavaca, Mexico

Un balc An D nombrado H seguido por 10 m durante un viaje re iniciado en Septier de 1994, entre Bue Aires y el Circulo Polar Ártico.

Starting in Sept. 1994 a Peregrine Falcon named Hazel was tracked on a 10 month round trip journey between Buenos Aires and the Fairo perecrinus arctic circle.



Conectados con los viajeros de la naturaleza **Connecting with Nature's Travellers**

highways each year, flying between their winter and summer habitats. The map shows a few examples of the millions of long distance flyers that offer Bridgestone teammates and their families a chance to connect with nature's travellers

Migratory birds and butterflies follow nature's Cada año, volando entre su hábitat de invierno v verano, los pájaros y mariposas migratorias siguen las carreteras de la naturaleza. El mapa siguen las carreteras de la naturaleza. El mapa muestra algunos ejemplos de los millones de aves migratorias, y ofrece la oportunidad a los asociados de Bridgestone y sus familias de conectarse con los viajeros de la naturaleza.







Bride estone Firestone Argentina, S.A.I.C **Buenos Aires, La Argentina** Buenos Aires, Argentina





DRAFT 5-17-06

Our concern is global

This scene from a Tokyo subway emphasizes the fact that culture is changing globally.

Bigger, better burgers – and a consuming society are clearly evident.

What is the price of this consumerism?





Bridgestone on your street corner "Global change starts at home."

FIRESTONE COMPLETE AUTO CARE



Firestone Racing and Firestone Complete Auto Care Stores GET THE LEAD OUT



Delivering tires – and **a cleaner environment** for you and your family

Our trucks deliver almost every kind of tire you can imagine to hometown Bridgestone dealers across the country. And we do it with cleaner air.

This logo tells the story. We're a proud EPA SmartWay[™] Transport Partner. That means the EPA certified our trucks as being superior in fuel efficiency and tailpipe emissions.





SmartWay^s^M is an innovative, voluntary partnership of the U.S. Environmental Protection Agency (EPA) that reduces greenhouse gases and improves fuel efficiency in the nation's trucks and railroads.



New "Green" tire

 High Technology for drivers who want to maximize fuel economy.



ECOPIE EP100

In 1970 when you drove 100,000 miles you used 32 tires.

It took 40 days worth of an average modern home's energy. •<u>Today</u>, 100,00



•<u>Today</u>, 100,000 miles take only 8 tires. Our plants are twice as efficient ,so it takes 5 days worth of an average home's energy to make your 100,000 miles worth of tires.





We make tires with Less Waste, Less Water, Less Watts, MORE Wildlife

FIRST TWO LEED CERTIFIED TIRE PLANTS IN THE WORLD







Welcomes the

Hydrogen Tour

One Team, Mne Planet.

O

Hydrogen Fuel Cells at Aiken and Warren raise acceptance of high tech energy solutions by environmental leadership.

LEED Innovation – High Volume Low Speed Fans



40,000 gallons per urinal = 4 million gallons per year

Touch-Free

Hygienic



This facility is committed to protecting and preserving our environment. By using this touch-free, completely hygienic Falcon Waterfree system, you are helping the environment to conserve an average of 40,000 gallons of fresh water per urinal, per year.

www.falconwaterfree.com

Change in Tire Making Process Saves Energy

Using Nitrogen Gas for Curing Tires Is No Laughing Matter

BRIDGESTORE Firestone

Conversion from Hot Water to Nitrogen for Truck and Bus Tire Curing

The Bridgestone Firestone North American Tire, LLC - LaVergne Plant (BFNT-LV) located in LaVergne, Tennessee makes tires for passenger vehicles, trucks and busses. The LaVergne plant is:

- · ISO 14001 certified, (First U.S. tire plant to achieve this certification)
- · EPA National Environmental Performance Track member,
- Pledge level in the Tennessee Pollution Prevention Partnership, (a program of the Tennesse Department of Environment and Conservation)

Process Overview:

The original LaVergne tire plant was built in the early 1970's, when the tire curing process used hot water and steam to heat and expand a bladder which pressed the tires into their molds. Hot water and steam requires a large amount of heat to keep the curing process at the right temperature for vulcanizing, or curing the tires. Using hot nitrogen gas to inflate the bladder requires much less heat input.

Why We Implemented This Program:

The project was initiated to conserve energy. The engineering analysis showed that converting the curing process would provide these key environmental benefits:

- Electricity Consumption Reduced by eliminating hot water pumps. This will save approximately 4,960,000 kwh/yr, the equivalent usage of over 550 houses per year (based on an average usage of 9,000 kwh/yr/home).
- Boiler Fuel Consumption Reduced by minimizing steam load. This will save approximately 162,600 mcf/yr of natural gas.
- NOx Emissions Reduced: this will save approximately 4 tons per year.
- CO2 Emissions Reduced: this will save approximately 9,800 tons per year.

Cost of Implementation and Return on Investment:

The total capital investment cost for this project was approximately \$1,200,000 which will yield a total annual savings of \$2,900,000. The project was started in January 2005 with the last press converted in November 2005. This project was featured in the December 1, 2005 issue of the Tennessee Department of Environment and Conservation's P2 Alert newsletter.



Tire Curina

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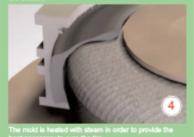
Tires are cured by placing an uncured (green) fire into a free model



A rubber bladder inside the mold expands, forcing the uncured tire against the mold.



The tread pattern and lettering on the sidewall of the tire are created.



Save HOT Water

Why: More LOCAL is More BETTER

• 'Sausage Making' v. Making Sausage

• Face to Face v. Travel Budgets

• We Trust our Lineman more than a Line from 'the Man'

Over 2,000 Scouting Merit Badges

on Reedom Wildlife Habitat

Warren: Bridgestone Environmental Education Classroom & Habitat BEECH Open Sept 16, 2008 >5,000 students already

> "Great Outdoors help Great Educators Build Great Minds" CEO Mark Emkes August 2007