

# 2016 ACEEE Hot Water Forum – Heating Water with Integrated Heat Pumps

## Modeling of Air-Source Integrated Heat Pumps -simulation-driven design

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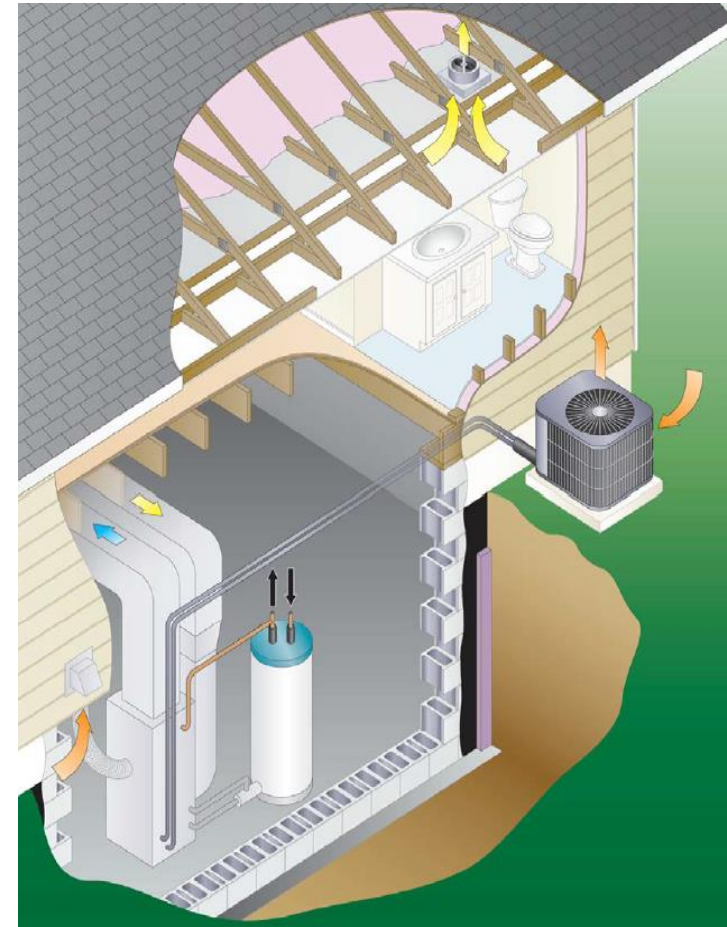
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## Conceptual Installation of ASIHP – 3-ton Rated Cooling Capacity



# 1.1 Reasons For Single-Unit ASIHP

1. Maximize use of highly efficient but costly variable-speed compressor, blower, fan, and pump

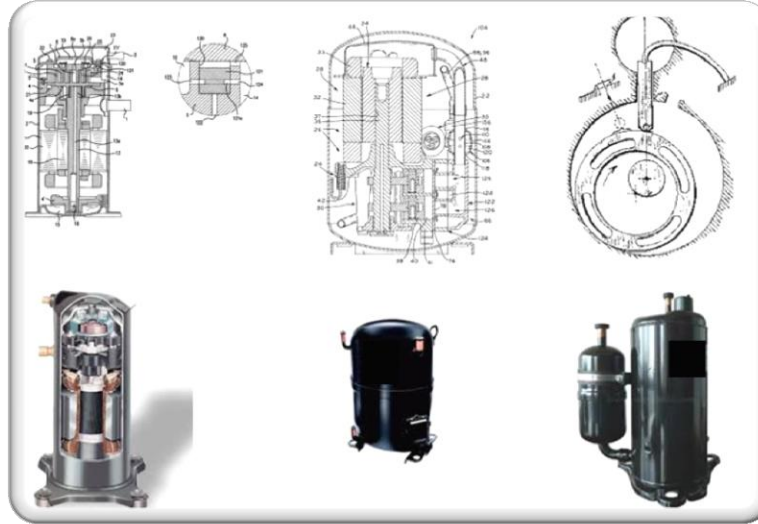
- Recover waste heat for water heating in cooling season
  - Dual useful outputs from single power input
- Provide dedicated WH capability in shoulder months

2. Meet both high and lower capacity loads efficiently using speed modulation

**Objective:** Provide >50% annual energy savings for HVAC/WH functions

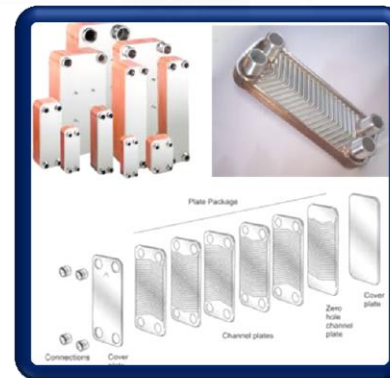
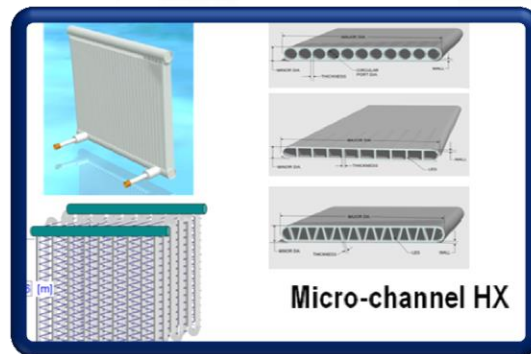
# 1.2 Various Components

## Variable-Speed Flow Movers-compressors, fans and pumps



Air-to-refrigerant HXs

Water-to-refrigerant HXs



# 1.3 Multi Operation Modes Possible

## →Single-Function Modes:

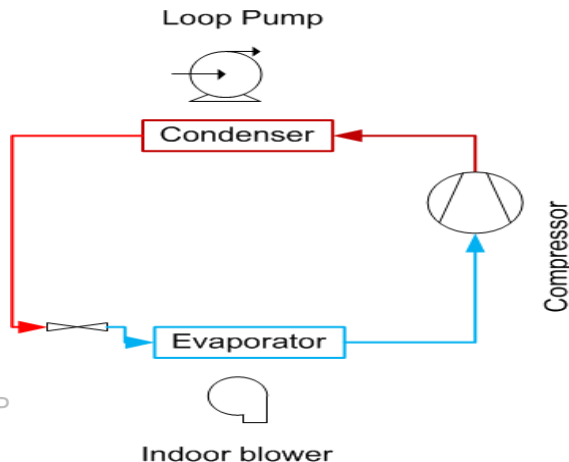
1. Space cooling mode (SC)
2. Space Heating Mode (SH)
3. Dedicated Water Heating Mode (DWH)

Multiple operation strategies and component states, e.g. speed, HX states.

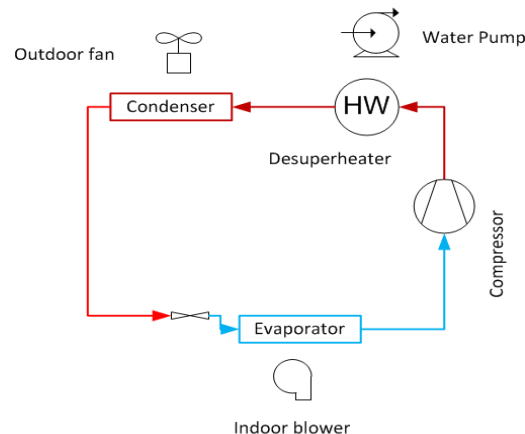
## →Combined Modes:

4. SC + Water Heating Mode with Full Condensing (SCWH)
5. SC + Water Heating with Desuperheating (SCDWH)
6. SH + Water Heating with Desuperheating (SHDWH)

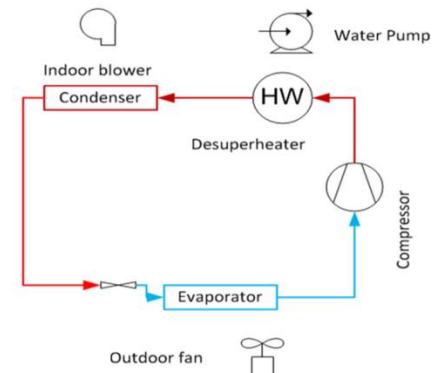
### SCWH Mode



### SCDWH Mode



### SHDWH Mode



# 2.1 Variable-Speed Compressor Modeling

$$Y = C_1 + C_2 T_e + C_3 T_c + C_4 T_e^2 + C_5 T_e T_c + C_6 T_c^2 + C_7 T_e^3 + C_8 T_c T_e^2 + C_9 T_e T_c^2 + C_{10} T_c^3$$

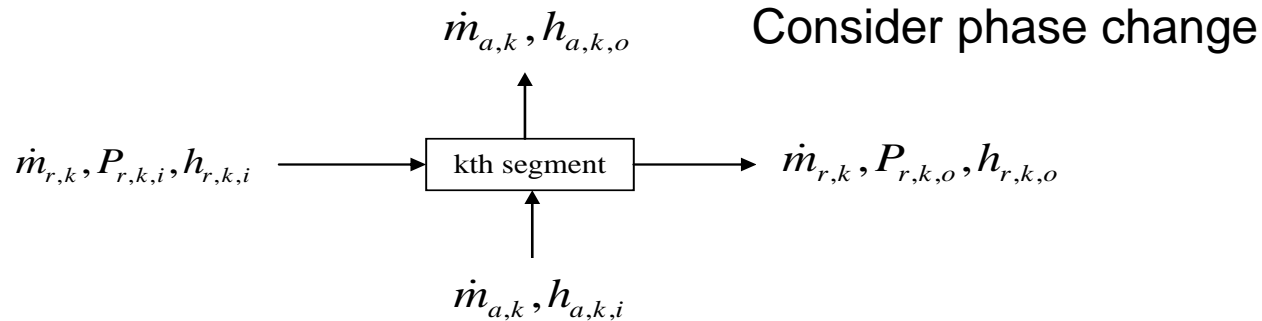
→ 10-coefficient AHRI compressor map at rated inlet superheat; Y represents the compressor mass flow and power use rates.

→ Linear interpolation between speed levels.

→ Mass flow rate adjustment for actual inlet superheat levels.

# 2.2 Advanced Heat Exchanger Modeling

- Segment-to-segment modeling approach



Dry Coil Analysis Heat Transfer

$$\dot{Q}_{\max} = C_{\min} (T_{h,i} - T_{c,i})$$

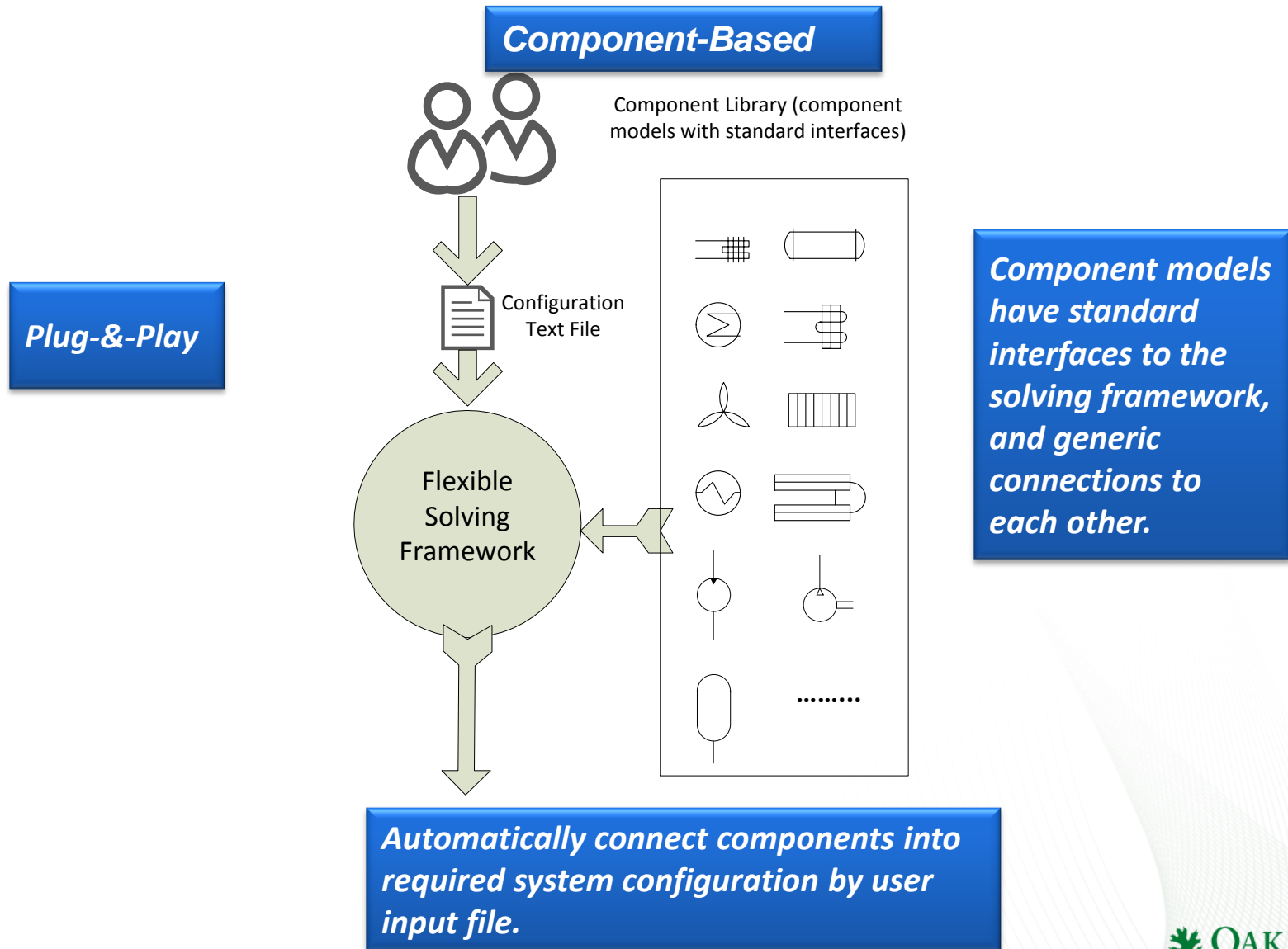
$$\varepsilon = 1 - \exp(-NTU)$$

Wet Coil (Dehumidification) - Heat & Mass Transfer

$$\dot{Q}_{\max} = \dot{m}_a (h_{a,i} - h_{s, \text{evap}})$$

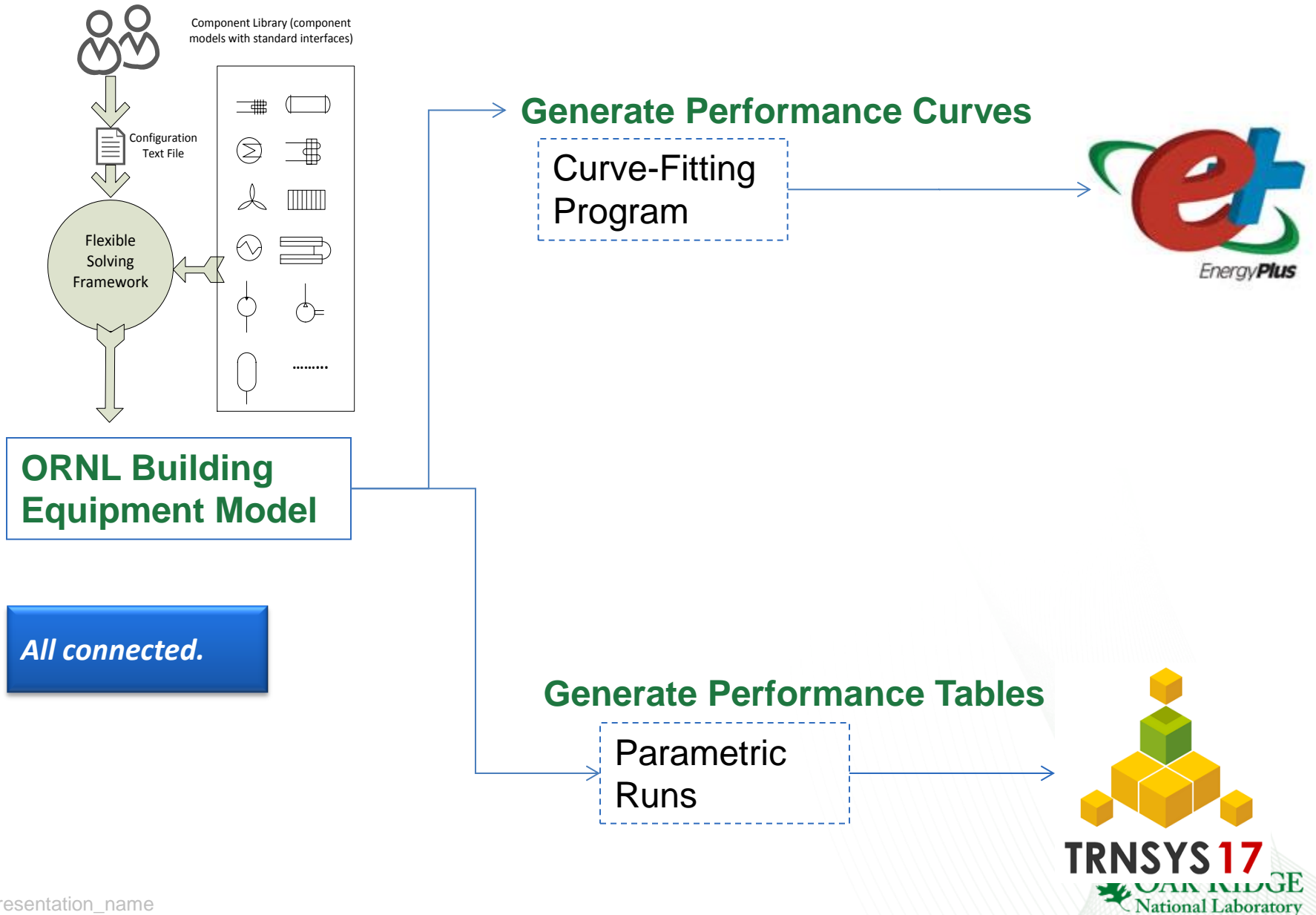
$$\varepsilon^* = 1 - \exp(-NTU^*)$$

# 2.3 System Modeling - Component-Based Flexible Modeling Platform for Vapor Compression Systems





# 2.4 Extensive Connectivity



# 3. Specific Issues Rated to AS-IHP Development

## Four Simulation Case Studies

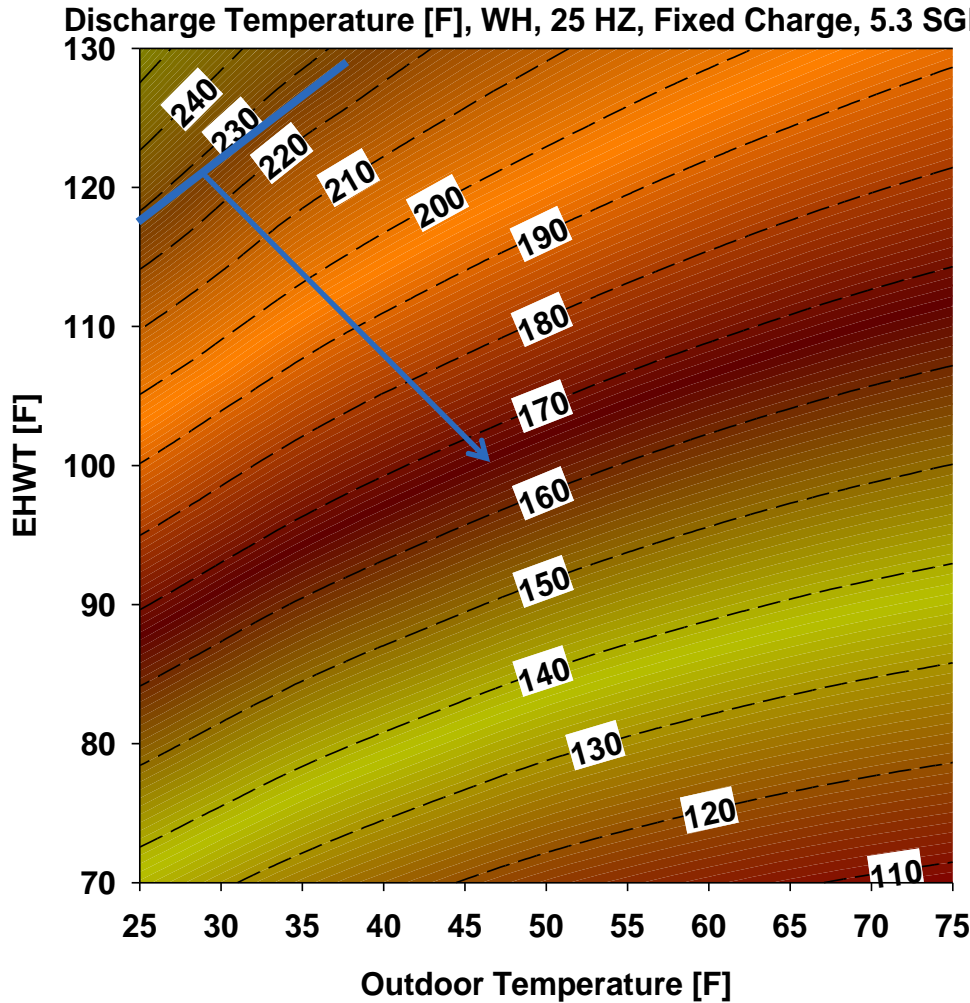
3.1 Convert Compressor Working Envelope to IHP Operation Constraints

3.2 Optimize combined efficiency

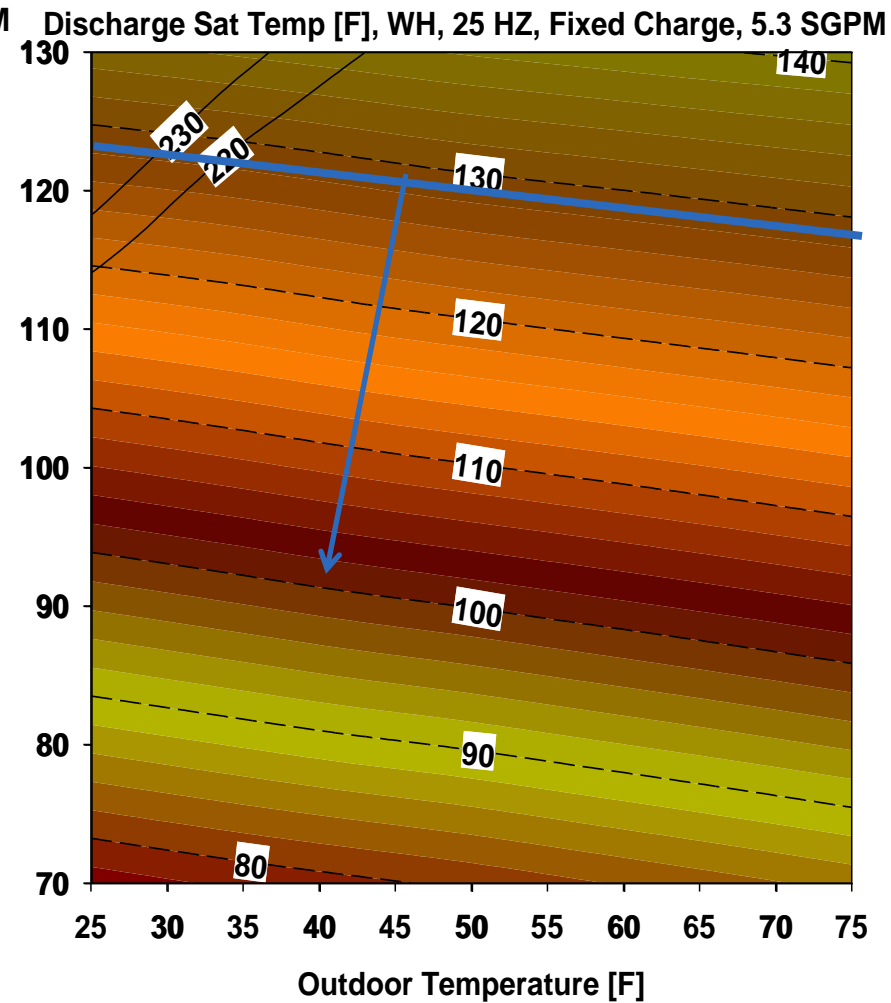
3.3 Optimize efficiency with SHR constraint

3.4 Solving competing demands

# 3.1 Operation Constraints in DWH Modes



-Discharge temperature constraint

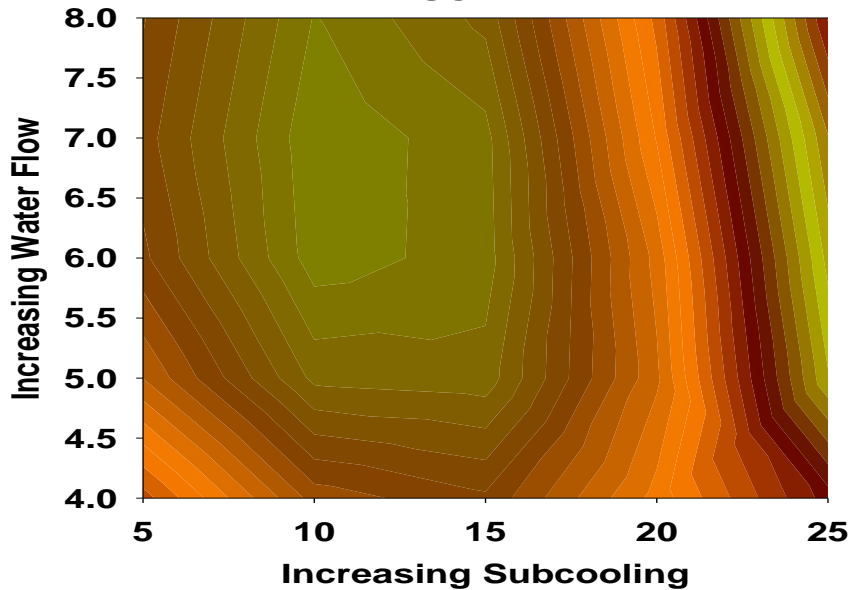


-Discharge saturation temp constraint

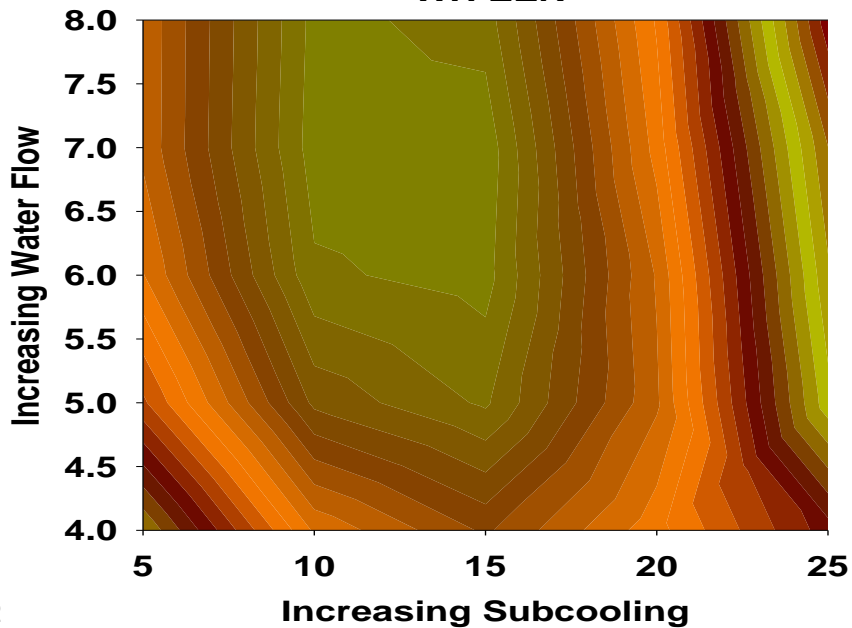
*Convert compressor working envelope to equipment operation constraints.*

# 3.2 Optimize Combined Efficiency

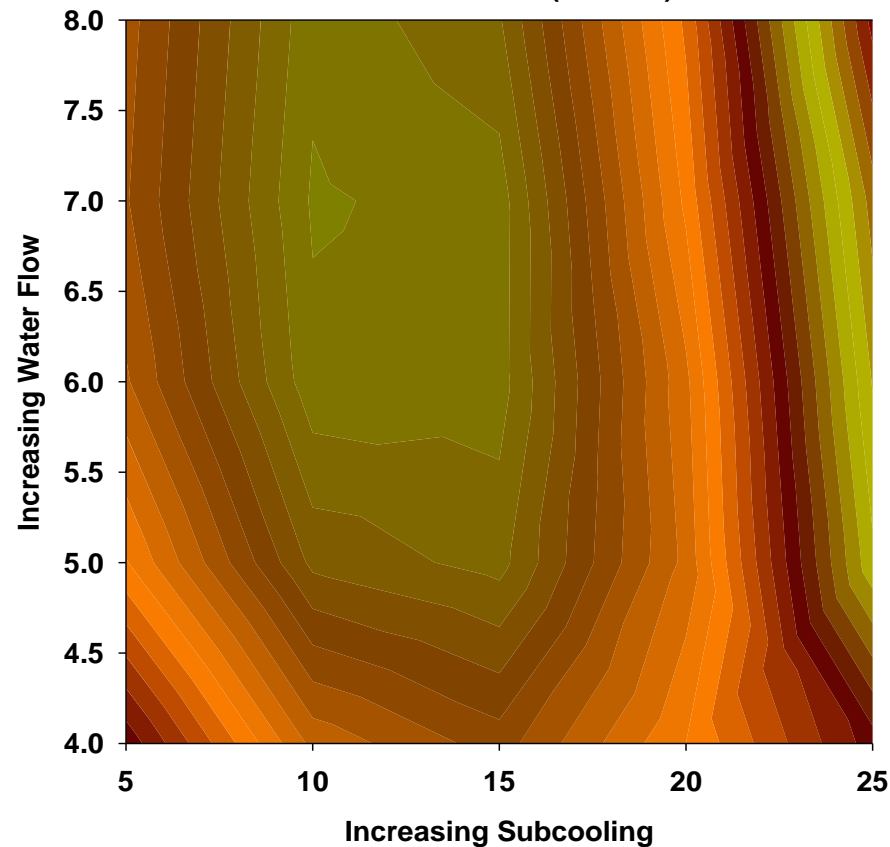
SC EER



WH EER



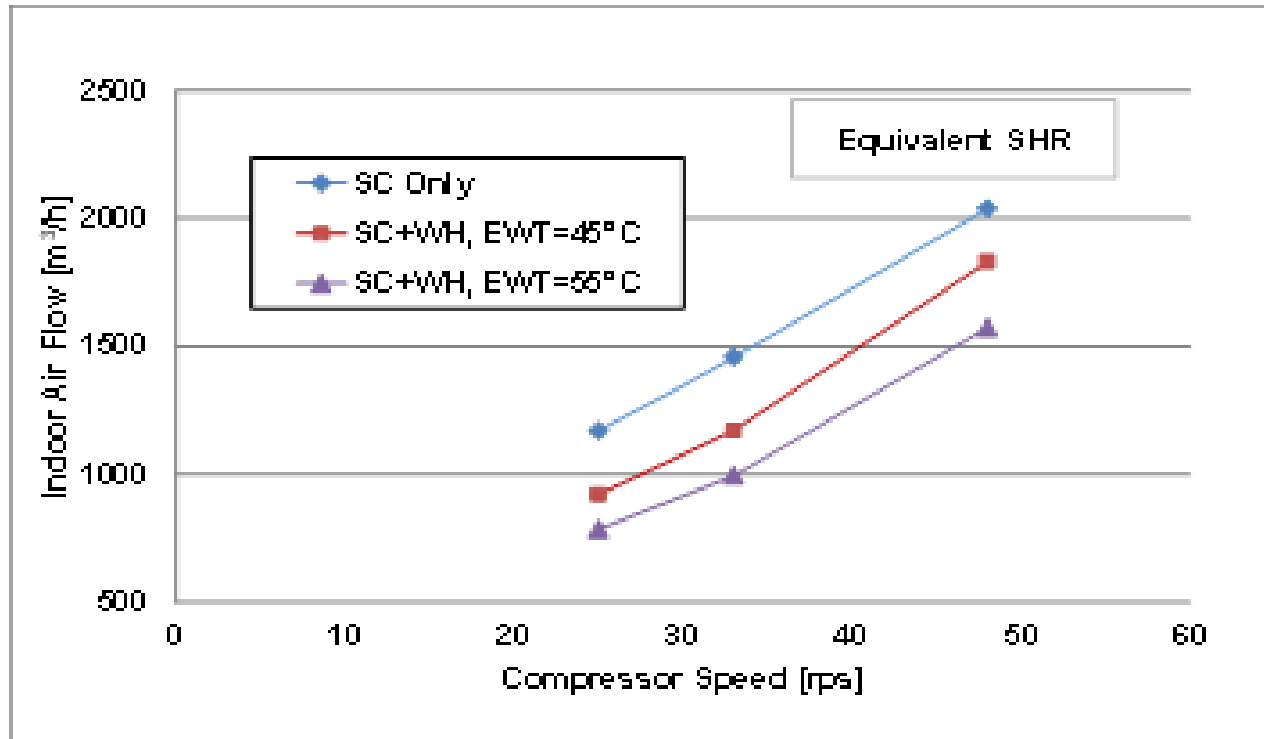
Combined EER (SC+WH)



*Total delivery efficiency is the target.*

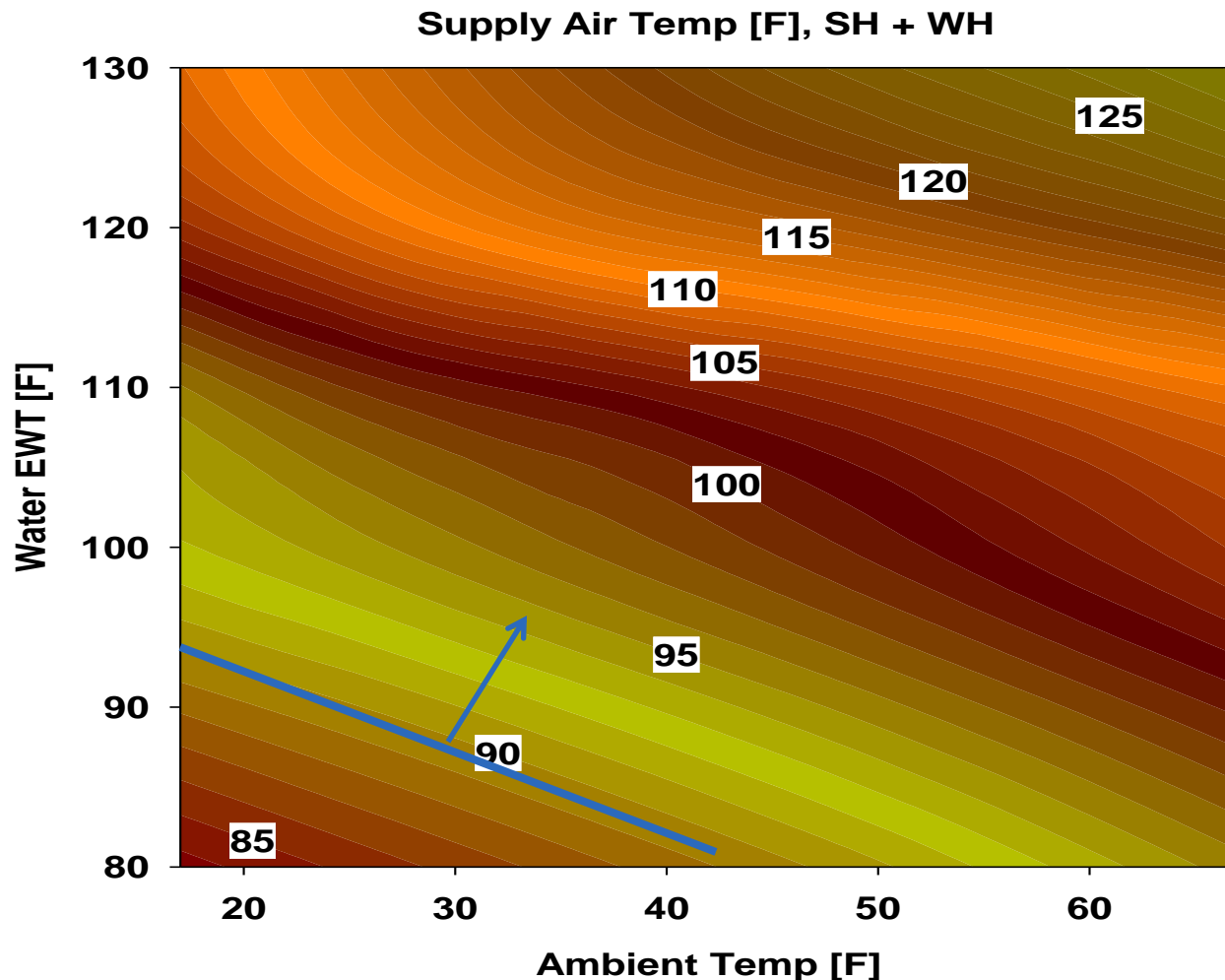
# 3.3 Optimize Efficiency with SHR constraint

## Indoor Airflow Needs to be Reduced When in Combined SC+WH Mode For = SHR Control



*Balance optimum efficiency with acceptable comfort.*

# 3.4 Competing Demands of SHDWH Mode



-initial design at fixed compressor speed and water flow rate

*WH function in SHDWH mode may take away too much heat from space heating.*

*-- increase compressor speed and lower water flow rate at low ambients to compensate*

## 3.5.1 Predicted Annual Energy Savings in 5 U.S Locations (TRNSYS using HPDM performance maps) - For 242 m<sup>2</sup> (2600 ft<sup>2</sup>) well-insulated house

Location	% Energy Savings Versus Baseline HP w Electric WH
Atlanta	53.3
Houston	54.7
Phoenix	46.7
San Francisco	60.9
Chicago	46.0
<b>US average</b>	<b>52.3</b>

Baseline: Electric Resistance WH; HP (13.0 SEER/8.0 HSPF)

# 3.5.2 Predicted WH Savings in 5 U.S Locations

Location	% WH Energy Savings Versus Electric WH with 0.90 EF
Atlanta	70.0
Houston	75.7
Phoenix	72.2
San Francisco	69.4
Chicago	62.4
<b>US average</b>	<b>69.9</b>



## 4. Summary

1. Simulations indicate ASIHP able to achieve annual energy savings  $> 50\%$  in numerous US climate zones.
2. Demanding to design an ASIHP, e.g.
  - operation constraints at different speed levels
  - balance between efficiency & service/comfort requirements.
  - competing demands of WH & space conditioning

*An effective & flexible modelling tool is indispensable for the design process.*

# Discussion

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