



FLORIDA SOLAR ENERGY CENTER™

Creating Energy Independence

Ultra High Efficiency PV System Integrated Non-Grid-Tied Hot Water Energy Storage

American Council for an Energy Efficient Economy

ACEEE Hot Water Forum– Feb. 26-28, 2017

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A Research Institute of the University of Central Florida

Florida Solar Energy Center – Research Institute of University of Central Florida (UCF)

(Cocoa, FL : East Central Coast)



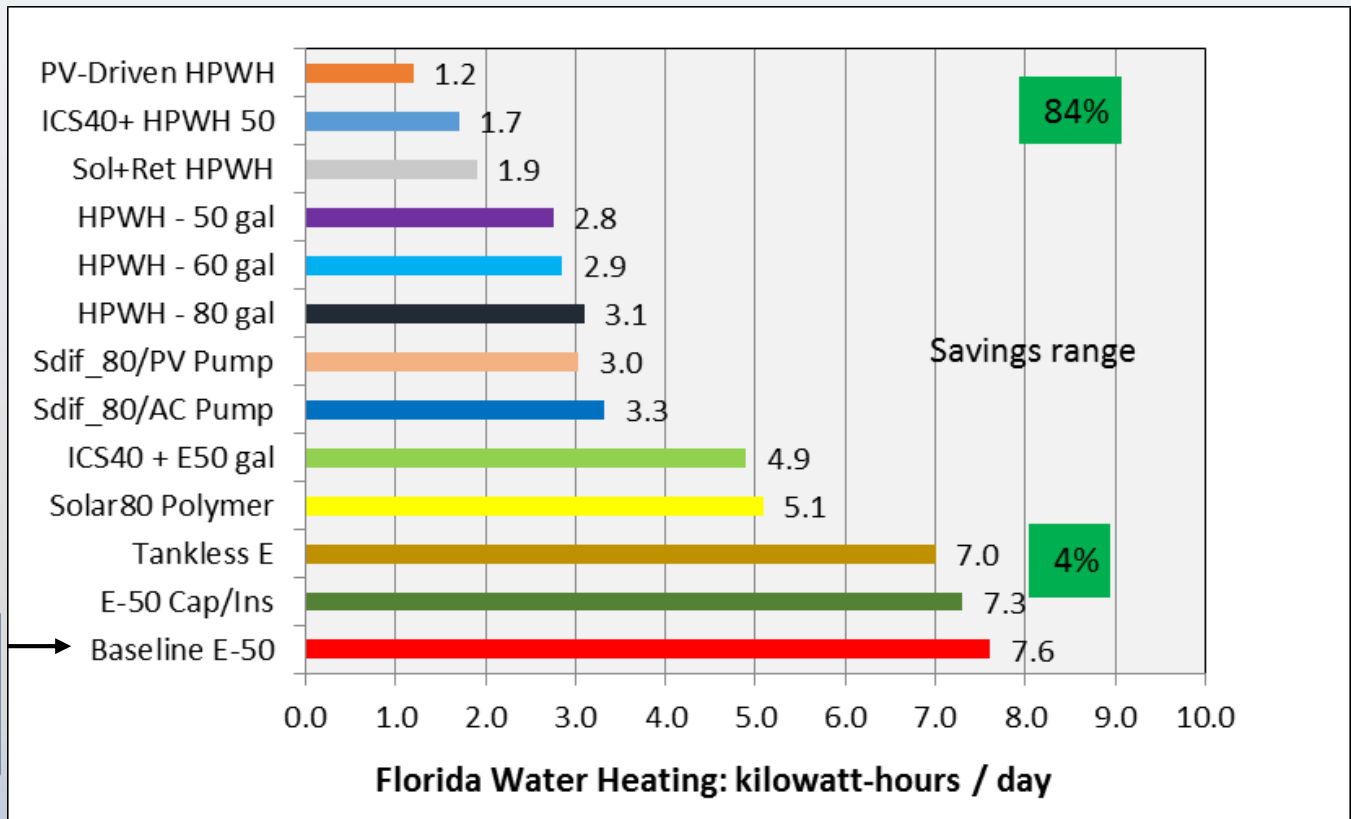
Florida Solar Energy Center – Research Institute University of Central Florida (UCF)

Hot water Systems Laboratory 2010



Summary of HWS Laboratory Electric Water Heating Systems Evaluated since 2010

#1



FSEC's PV HPWH: Prototype

- Use Current Generation 50 Gal HPWH
Electric COP = ~2.5 (Florida)
- Add dedicated 620 Watts Photovoltaics & micro-Inverters
- Use Mixing/Anti-scald valve: set @125 °F
- Add Smart Controls & Program for Additional thermal storage above 125 °F
 - Normal thermostat set: 125 °F (52C)
 - When solar availability = High, Auto-set thermostat to 140 °F (70 C)
 - Use of electric resistance past 140 °F
- Overall COP = 5.2 (Florida)
- Competitive total parts cost (\$2041) Retail

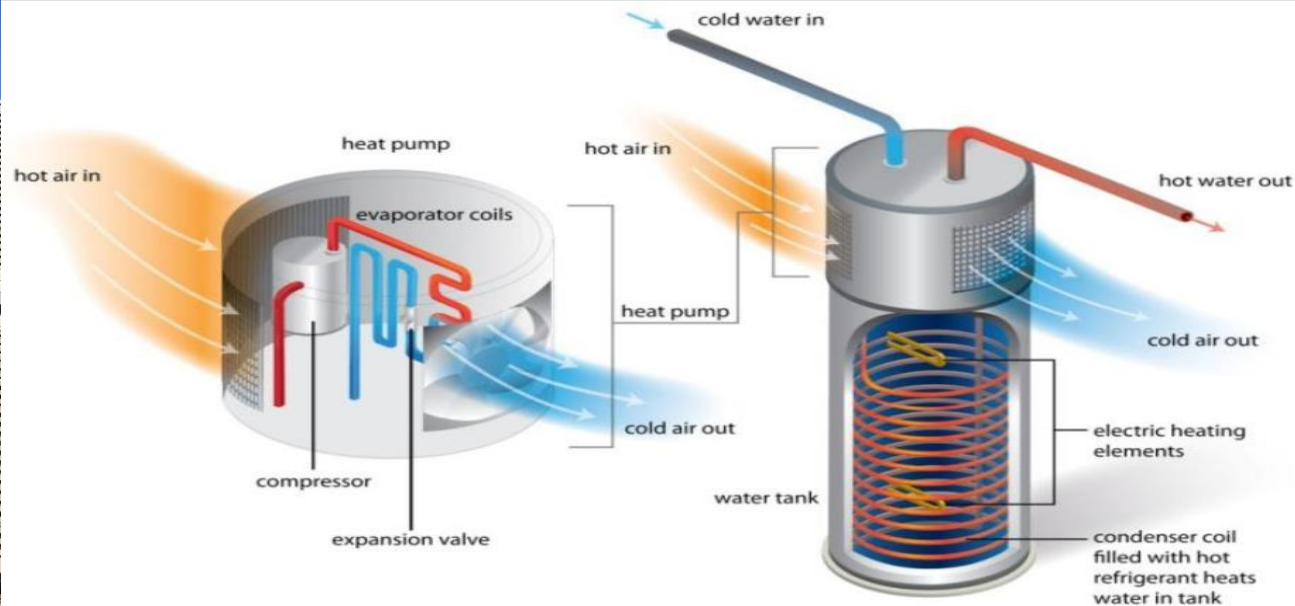


Project Goals/Targets

Target Performance and Cost:

The PV-assisted HPWH project has the following low-cost and high-performance targets for typical U.S. climates:

- \$1,200 incremental system cost in existing homes at large market scale
- 60-85% energy savings over electric resistance water heaters
- 10-15 year product lifetime with high system and component reliability and performance



Prototype PV-assisted HPWH Costs

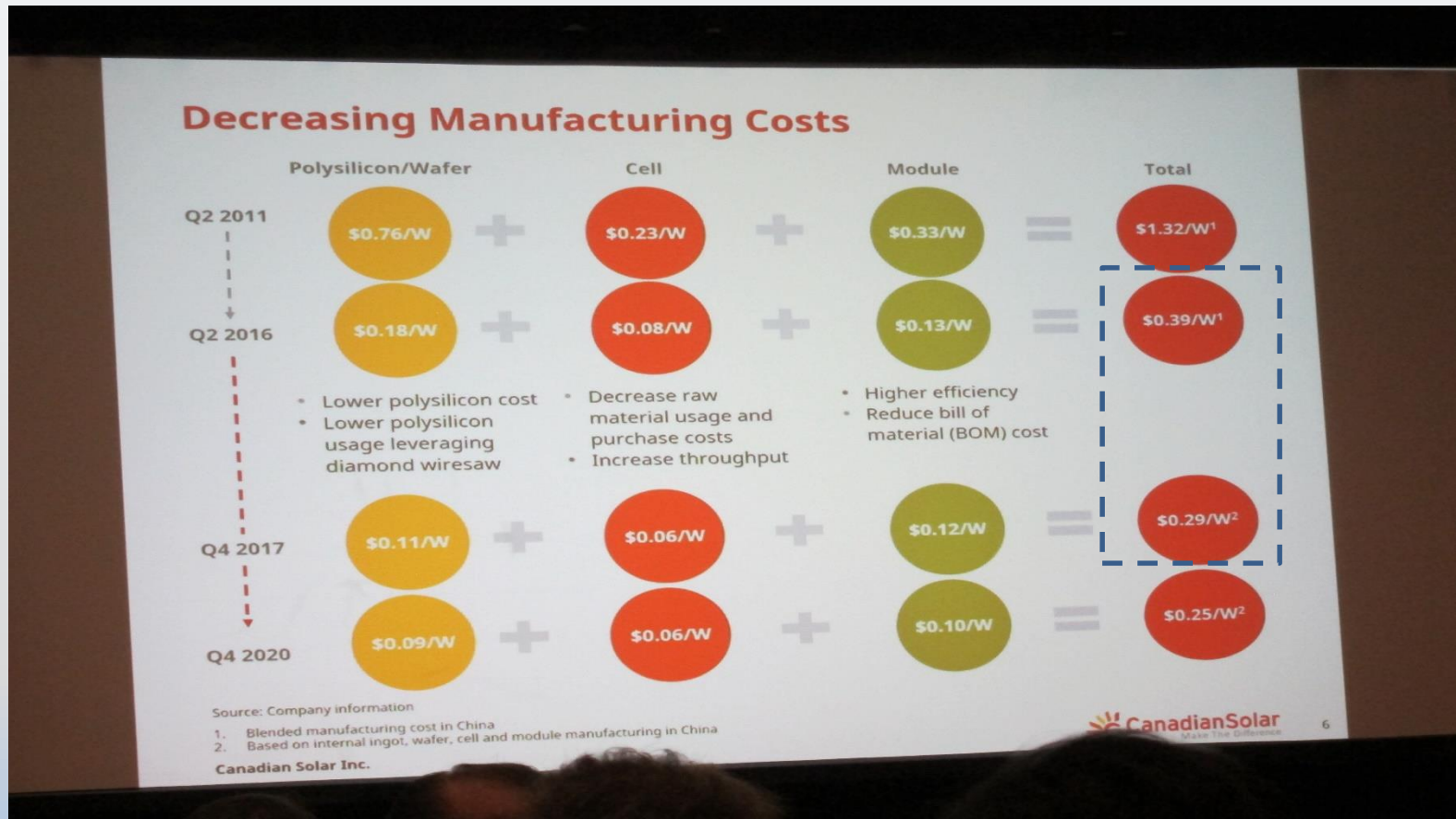
| <u>Component</u> | <u>Model</u> | <u>Price/Unit</u> | <u>Cost</u> |
|---------------------------|---|---------------------------------------|---------------------------|
| Heat pump water heater | GE GEH50DEEDSR GeoSpring | \$999 | \$999 (shipping included) |
| PV modules (2) | Canadian Solar Quarteck MaxPower CS6X-310P | \$241.80 each (\$0.78/watt) | \$483.60 |
| Microinverters (2) | ABB Micro-0.3-I-OUTD, 300W | \$147.52 each (\$0.49/watt) | \$295.04 |
| PV Trunk Cable | ABB AC-Trunk (portrait x2) | \$18.08 | \$36.16 |
| Anti-Scald (Mixing) Valve | Honeywell AM-101 Thermostatic Valve ¾" | \$80 | \$80 |
| Controls / Communication | GE Green Bean, Raspberry Pi 2, 32 GB MicroSD Card, Miscellaneous | \$19 \$39.95 \$14.95 \$73.17 | \$147.07 |

Total Prototype Equipment Cost: \$2,041

Note: Retail costs



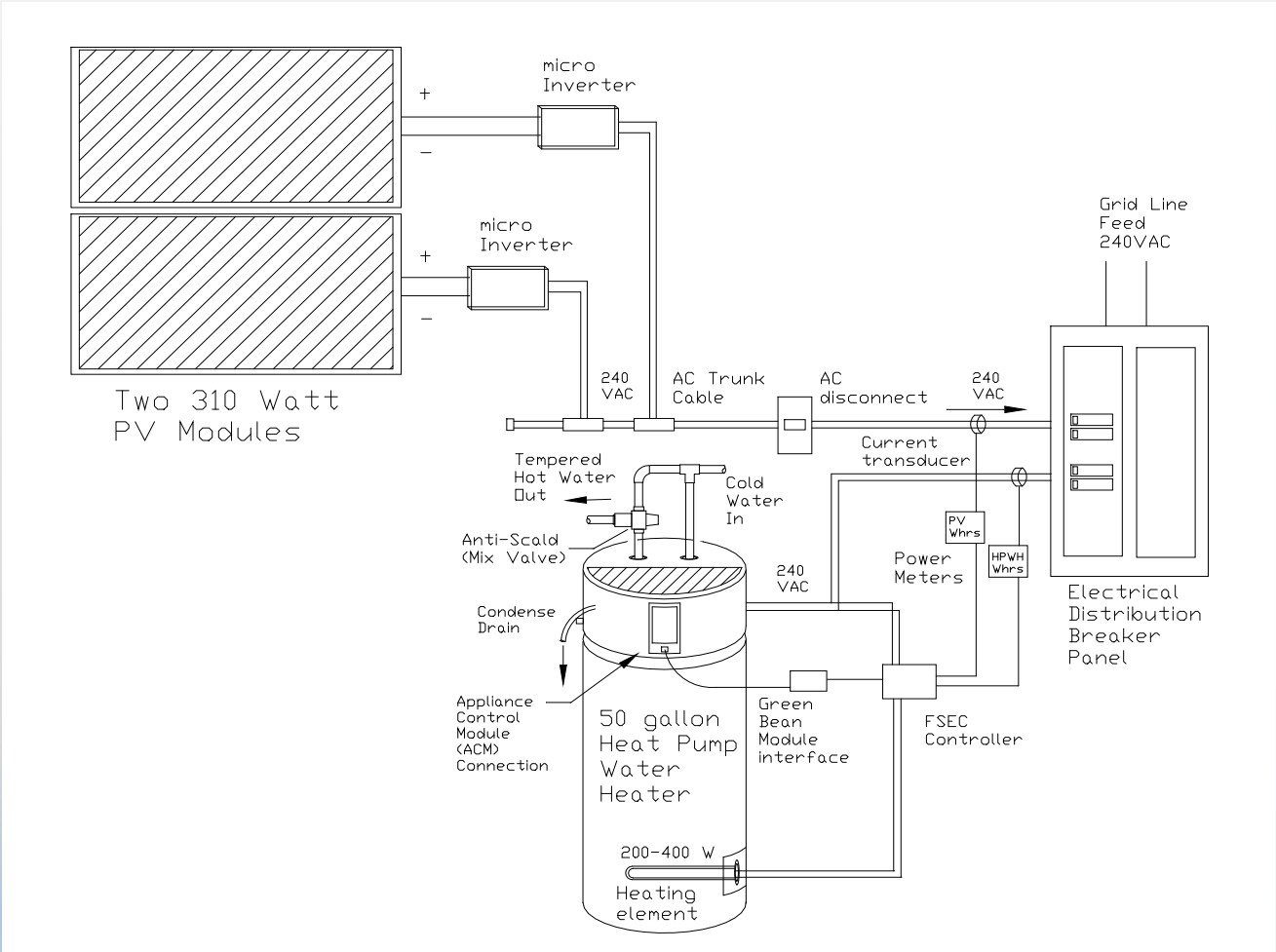
Predictions on Solar PV Cost by Manufacturer at SPI 2016



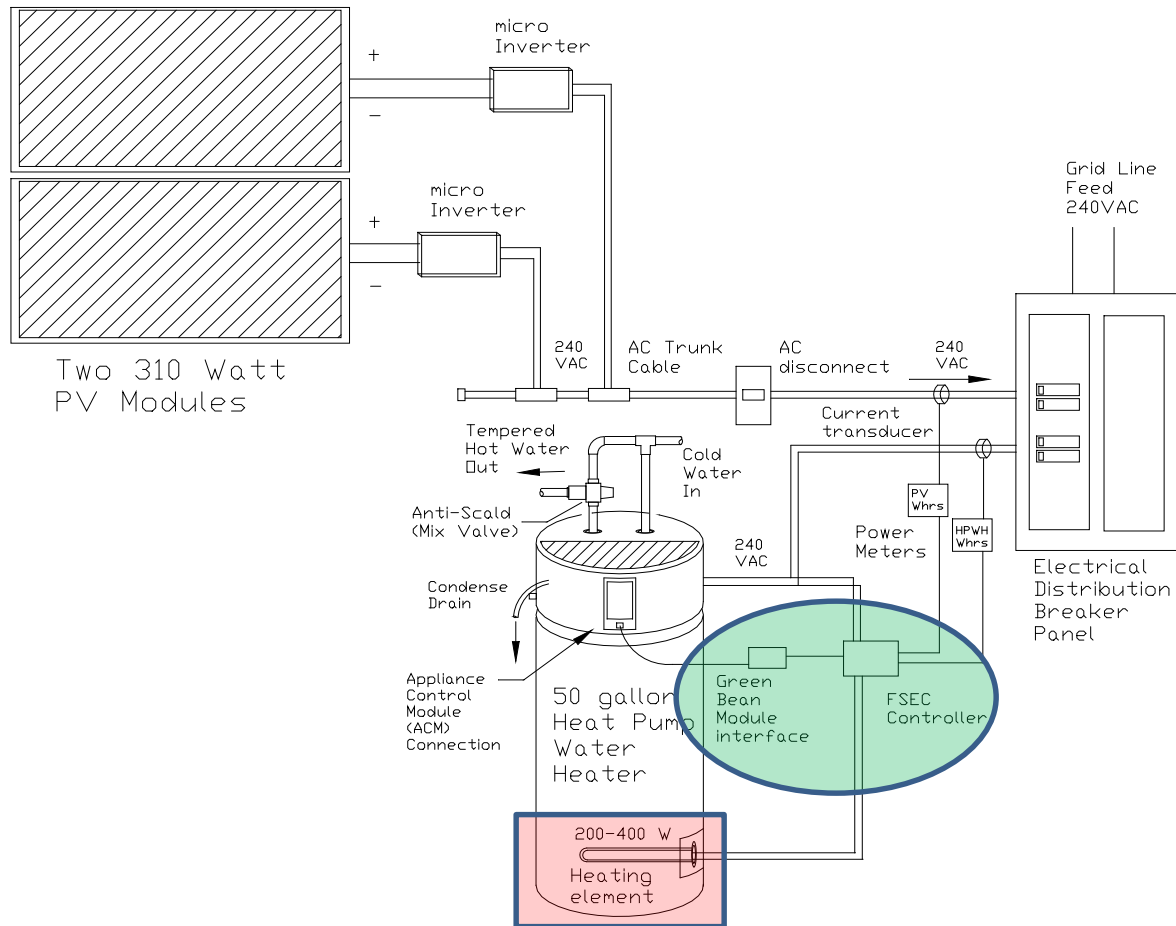
On target.....Near Future (2020) Looks even Better!



FSEC's PV-Driven HPWH Prototype

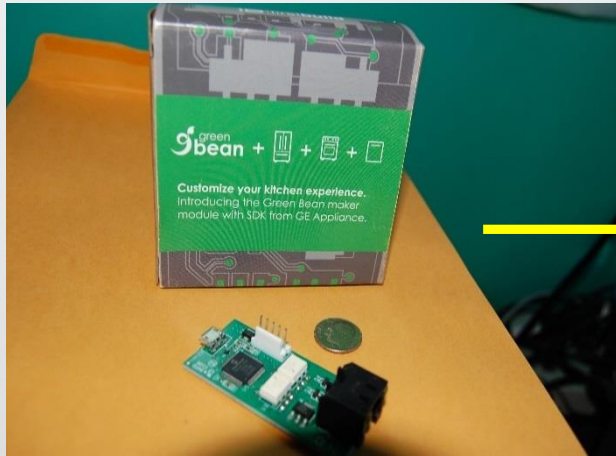


PV-Driven HPWH Controls and Added Storage



Controls Accomplished by: : **Greenbean**, **RaspberryPi2** and **FSEC Controller**

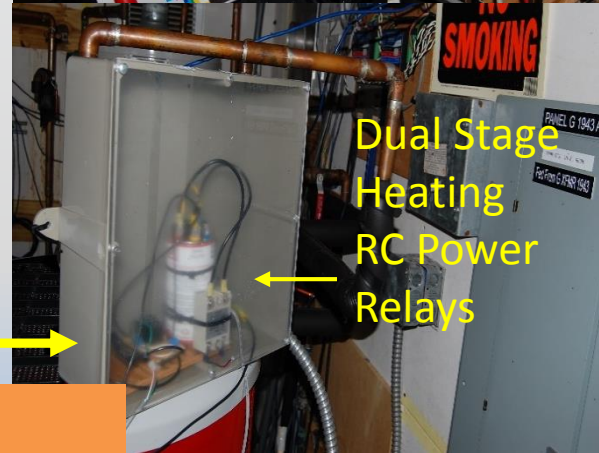
Appliance Control Module (ACM)
FirstBuild Greenbean



Raspberry Pi 2
Running JS Node
Parallel Process
Running GE's SDK
and FSEC Custom
Control Code



Determines Solar
Electric production near real time
and decide thermostat setting
or element activation



Control 2-stage
Heat Element Control



Electric Resistance Heating Elements

| OHM METER READING FOR ELEMENTS | | | | |
|--------------------------------|-------|-------|-------|------|
| WATTS | VOLTS | OHMS | VOLTS | OHMS |
| 600 | 118 | 23.2 | 120 | 24 |
| 750 | 118 | 18.5 | 120 | 19.2 |
| 1000 | 118 | 13.9 | 120 | 14.4 |
| 1250 | 118 | 11.1 | 120 | 11.5 |
| 1500 | 118 | 9.3 | 120 | 9.6 |
| 2000 | 118 | 6.9 | 120 | 7.2 |
| 600 | 236 | 92.8 | 240 | 96 |
| 750 | 236 | 74.2 | 240 | 76.8 |
| 1000 | 236 | 55.6 | 240 | 57.6 |
| 1250 | 236 | 44.5 | 240 | 46 |
| 1500 | 236 | 37.1 | 240 | 38.4 |
| 2000 | 236 | 27.8 | 240 | 28.8 |
| 2500 | 236 | 22.2 | 240 | 23 |
| 3000 | 236 | 18.5 | 240 | 19.2 |
| 3500 | 236 | 15.9 | 240 | 16.4 |
| 4000 | 236 | 13.9 | 240 | 14.4 |
| 4500 | 236 | 12.3 | 240 | 12.8 |
| 5000 | 236 | 11.1 | 240 | 11.5 |
| 6000 | | | 240 | 9.6 |
| 3000 | 208 | 14.4 | | |
| 4500 | 208 | 9.6 | | |
| 5000 | 208 | 8.6 | | |
| 4000 | 480 | 57.6 | | |
| 5000 | 480 | 46.08 | | |
| 6000 | 480 | 38.4 | | |

Formula for R (Ohms) =

$$\frac{(\text{Rated Voltage})^2}{\text{Rated Wattage}} \pm 2\%$$



Reduced Power to Heat Element using Capacitive Reactance

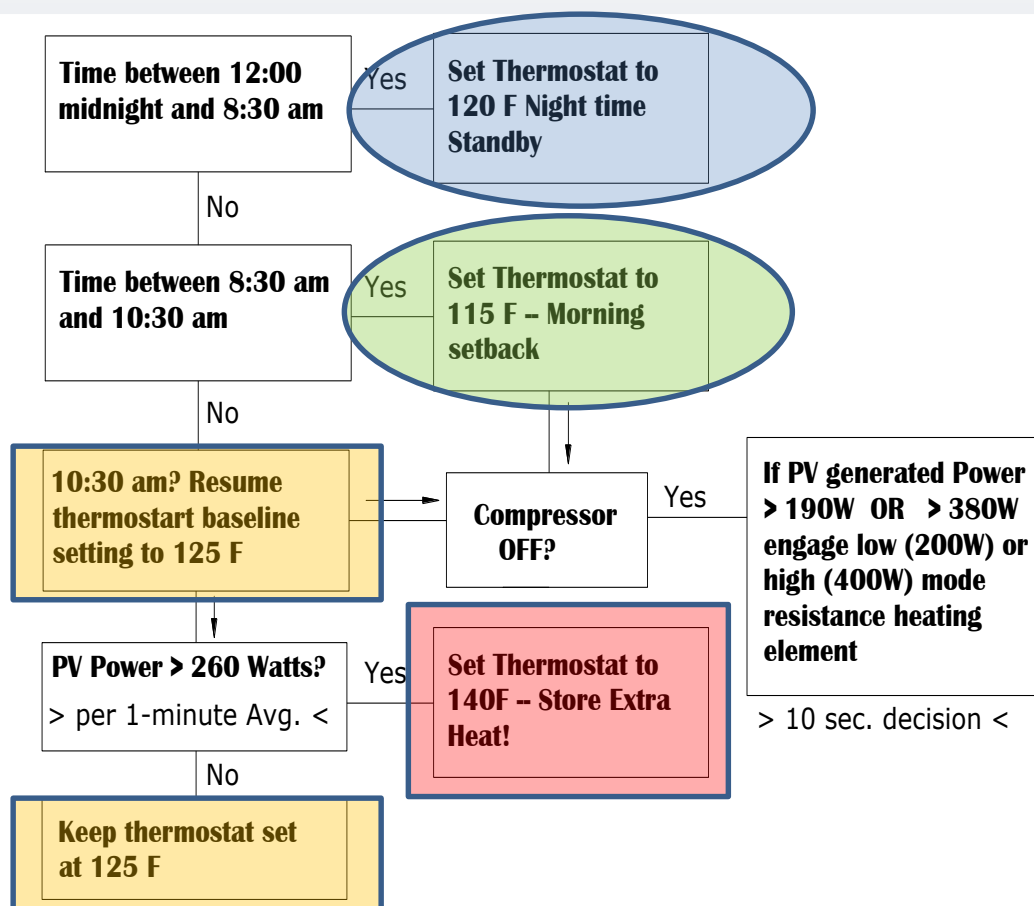
240 VAC Heat element replaced: 75 ohms (750W)



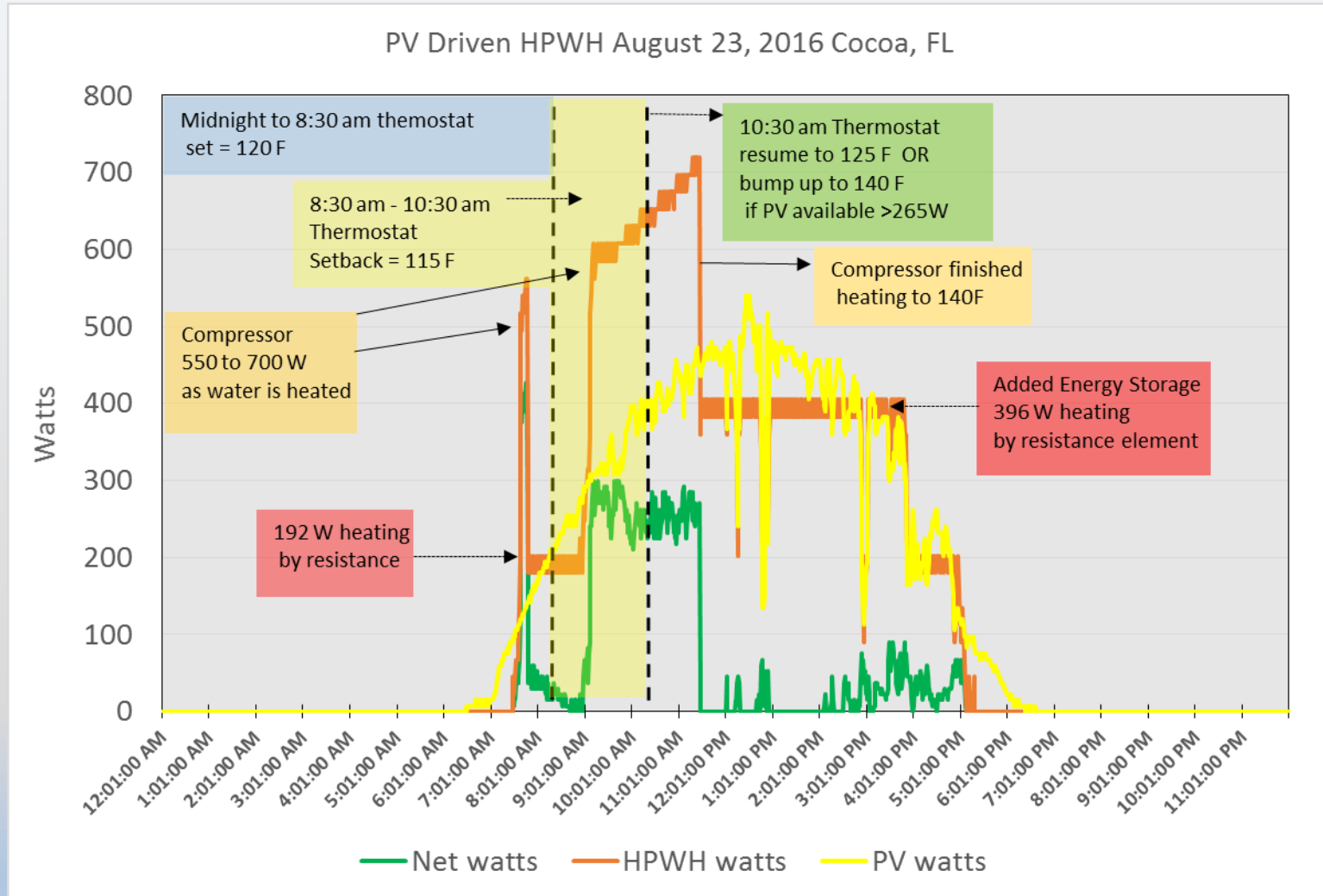
30 uf 400VAC Capacitor
Voltage across heating element
154.6 VAC; Current 2.037 Amps
315 watts



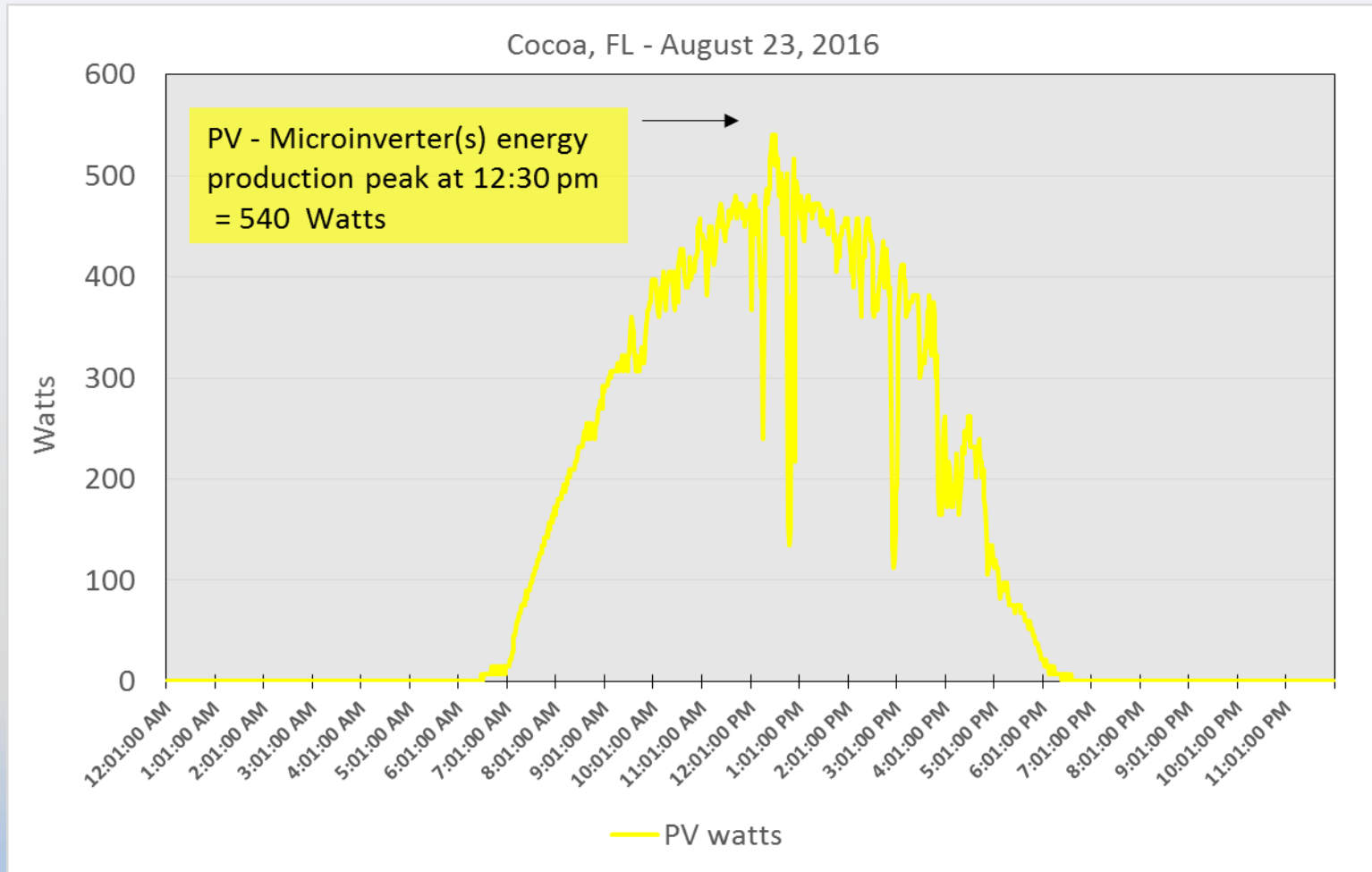
PV HPWH Control Logic



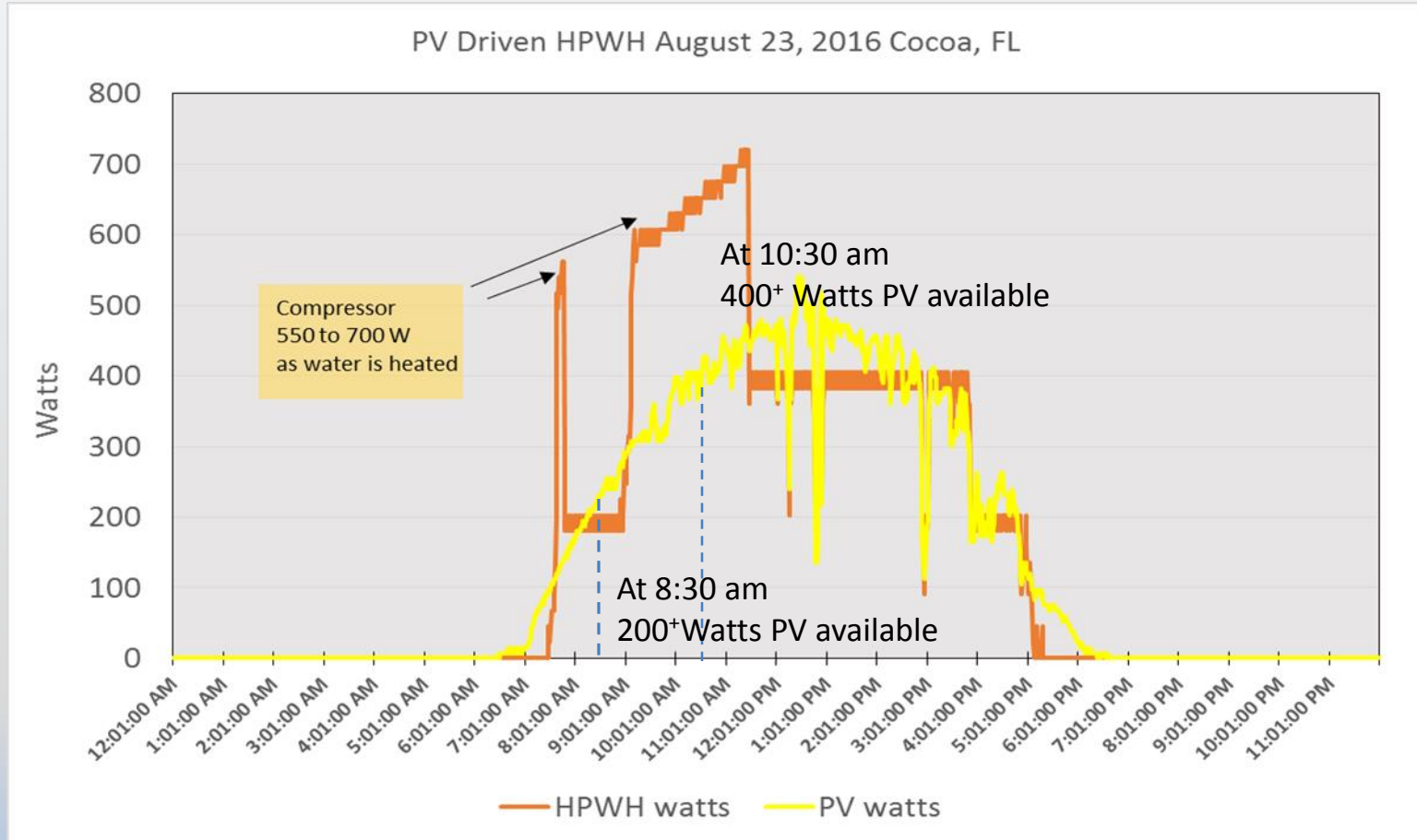
Operation Performance Example



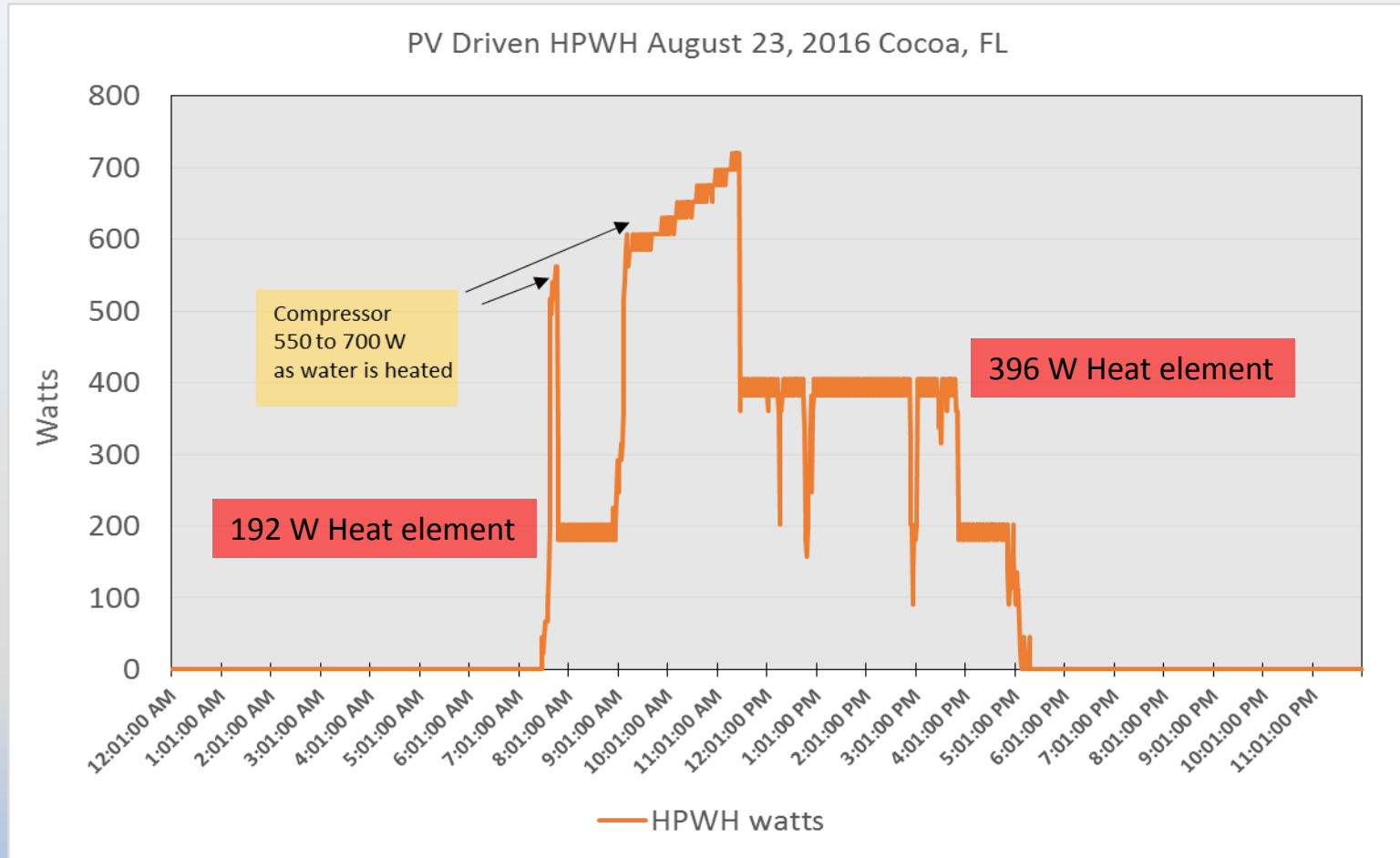
Power from Two 310 Watt PV Modules



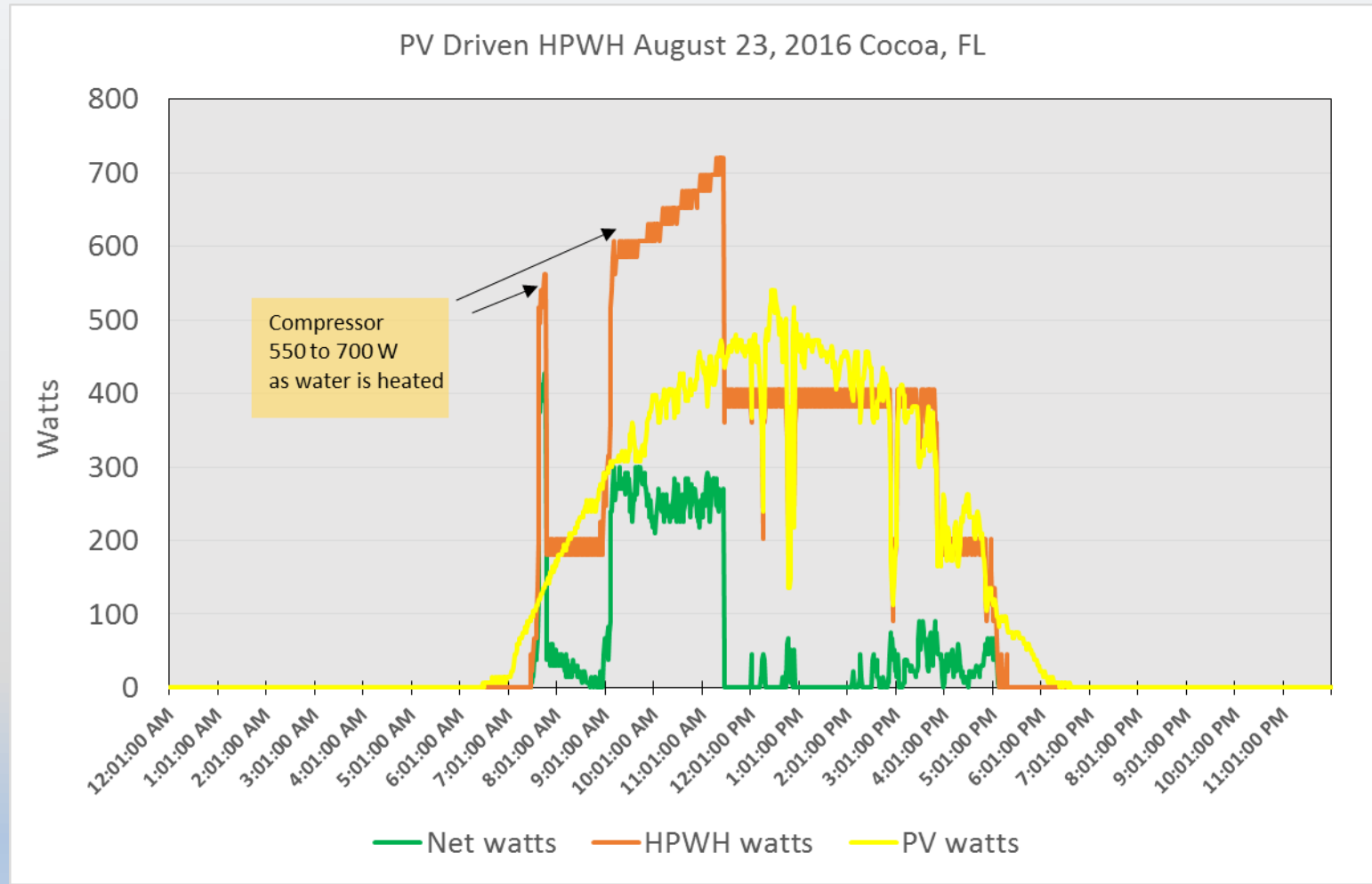
Daily Performance-Operation Example



HPWH Electric Load

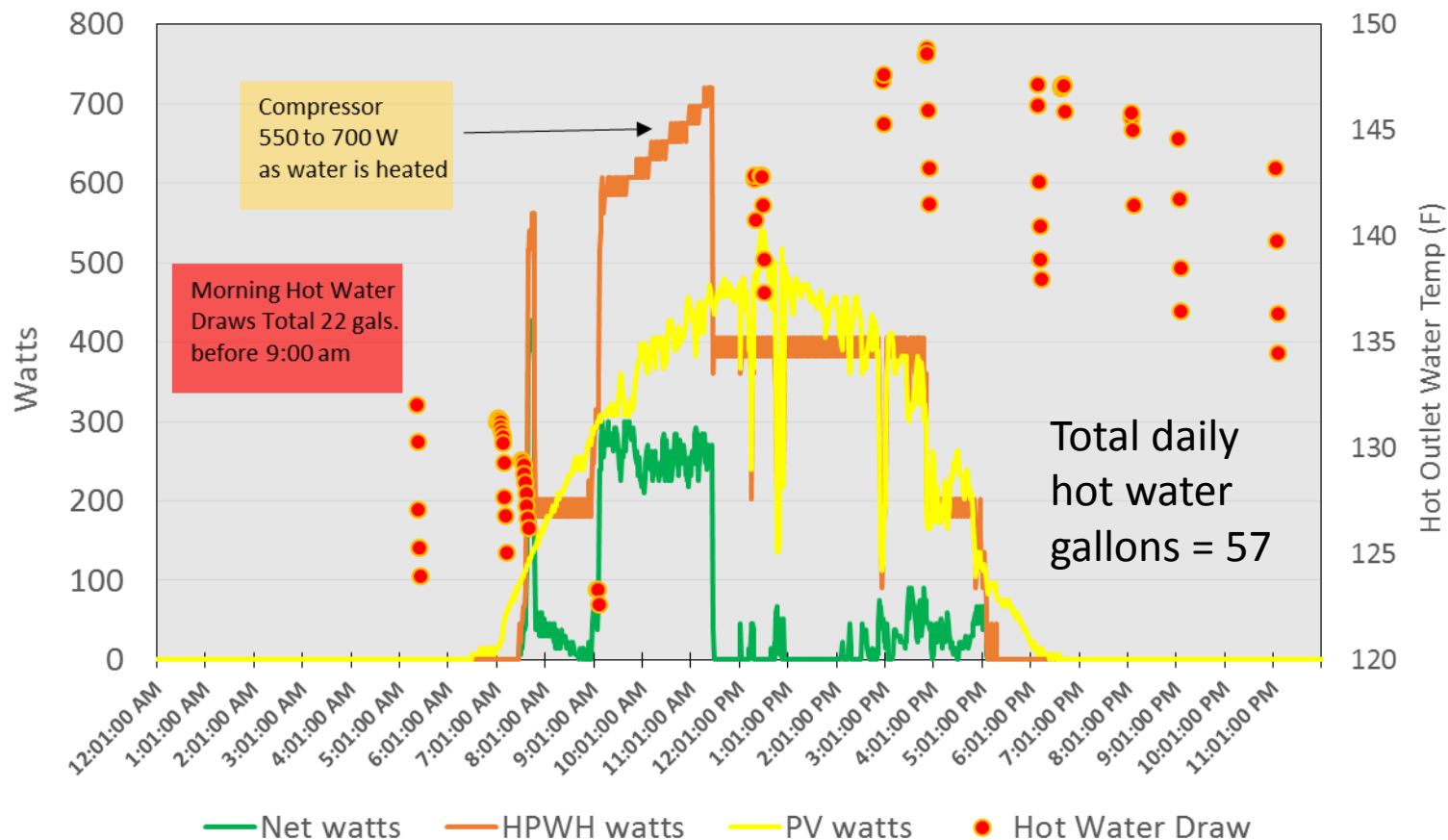


PV Driven HPWH Net Load (Watts)



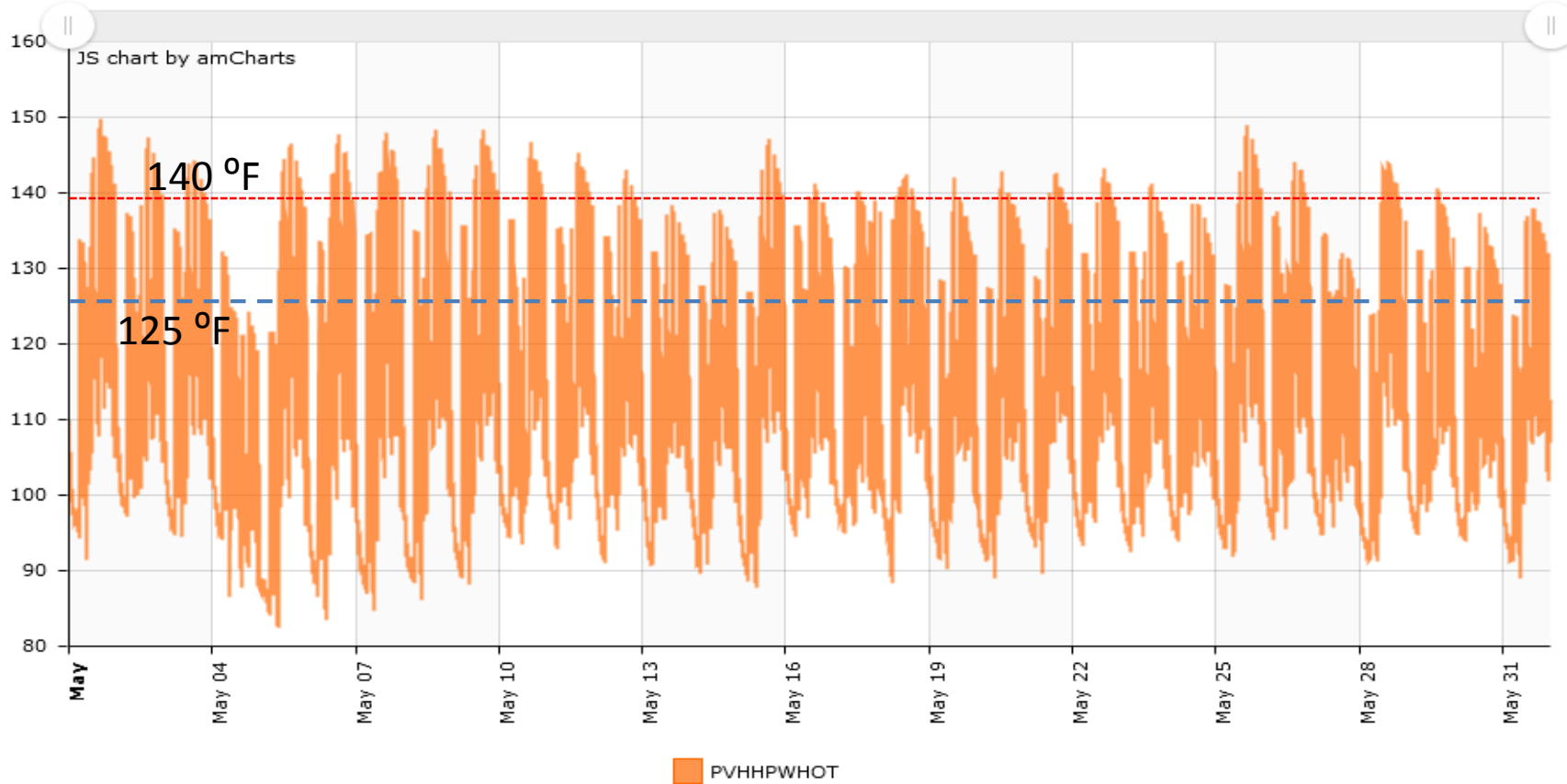
PV Driven HPWH Load

PV Driven HPWH August 23, 2016 Cocoa, FL



Hot Water - May 2016

PVH Experiment Database
2016/05/01 00:01 ~ 2016/06/01 00:00



Storage: Above 140 °F

| | Maximum Hot outlet temperature recorded (F) | Average Max Hot Water Temperature for days above 140 °F | Equivalent Extra storage Energy above 140 °F (kWh) | # Days in Month reaching over 140 °F and percentage of instance for Month (%) |
|---------|---|---|--|---|
| April | 147.67 | 143.5 | 0.407 | 19/23 (82.6%) |
| May | 149.71 | 145.1 | 0.604 | 23/31 (74.2%) |
| June | 147.49 | 143.4 | 0.394 | 16/30 (53.3%) |
| July | 148.75 | 146.1 | 0.721 | 27/31 (87.1%) |
| Aug | 149.81 | 144.2 | 0.496 | 27/31 (87.1%) |
| Sep | 147.24 | 143.3 | 0.387 | 23/30 (76.7%) |
| Oct | 146.26 | 142.5 | 0.293 | 15/24 (62.5%) |
| Average | | 144.0 | 0.472 | 150/200 (75%) |



Insulation and Tank Losses



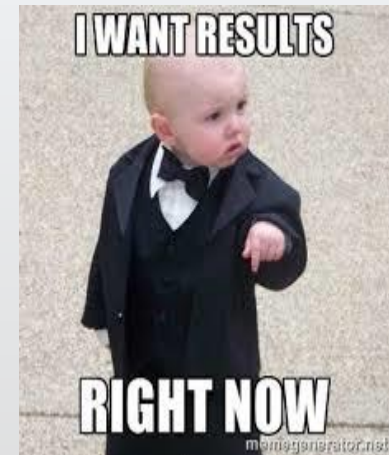
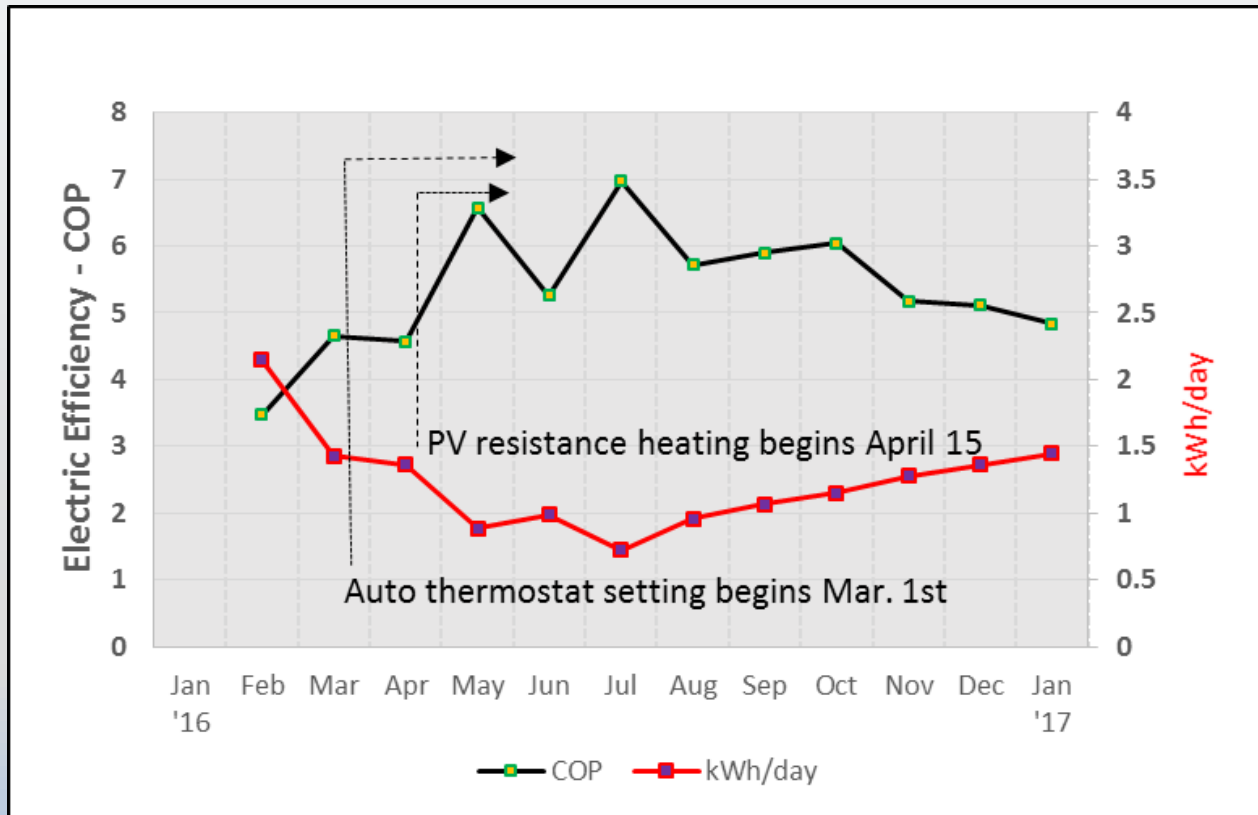
Insulation: Single layer double bubble wrap (R= 1.01) with ½” air space
Total R = < 2.0

| May 2-3 and May3 -4 | No Wrap Insulation | After Wrap Insulation |
|---|--------------------|-----------------------|
| Hot temp prior to standby (23:03 pm) | 135.0 °F | 134.2 °F |
| Temp after standby (5:21 am) | 130.1 °F | 129.1 °F |
| Overnight Hot water temperature loss (ΔT) | 4.9 °F | 5.1 °F |
| Ambient to tank temp differential (ΔT) | 57.27 °F | 64.27 °F |
| Losses (BTU/hr). | 324 | 377 |
| U (Btu/hr F) | 5.65 | 5.25 |



PV HPWH Performance

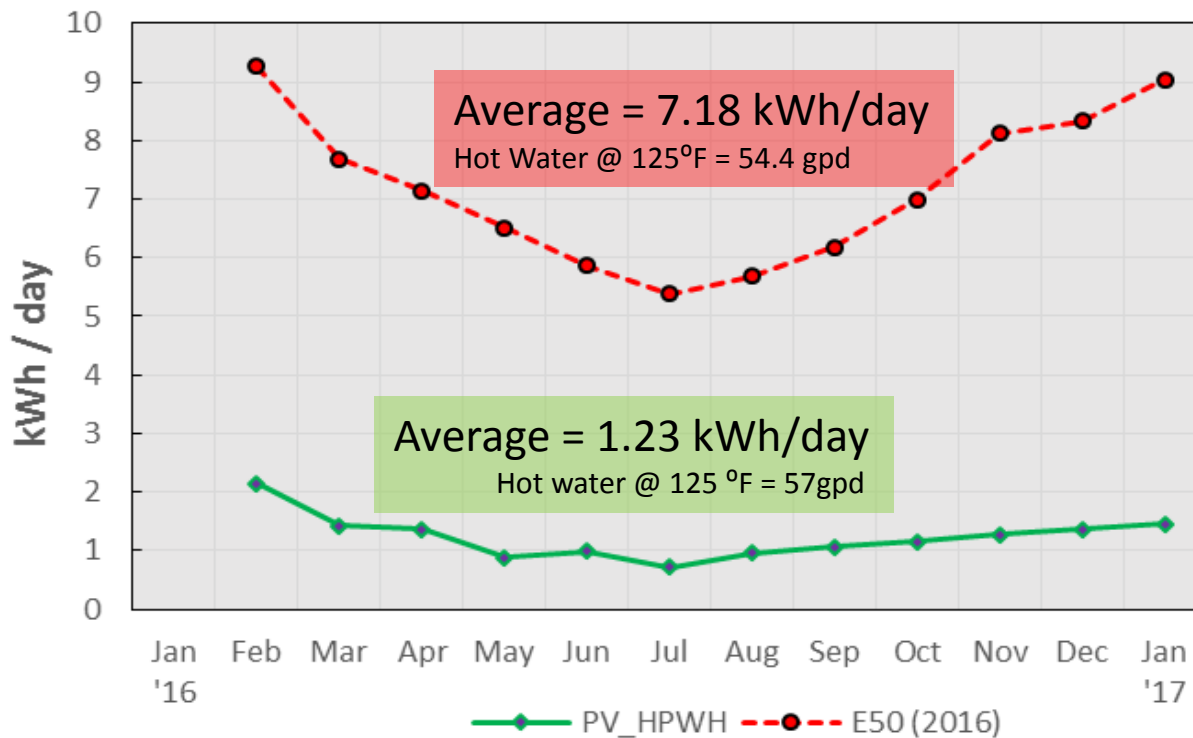
FSEC Cocoa, FL, 2016-2017



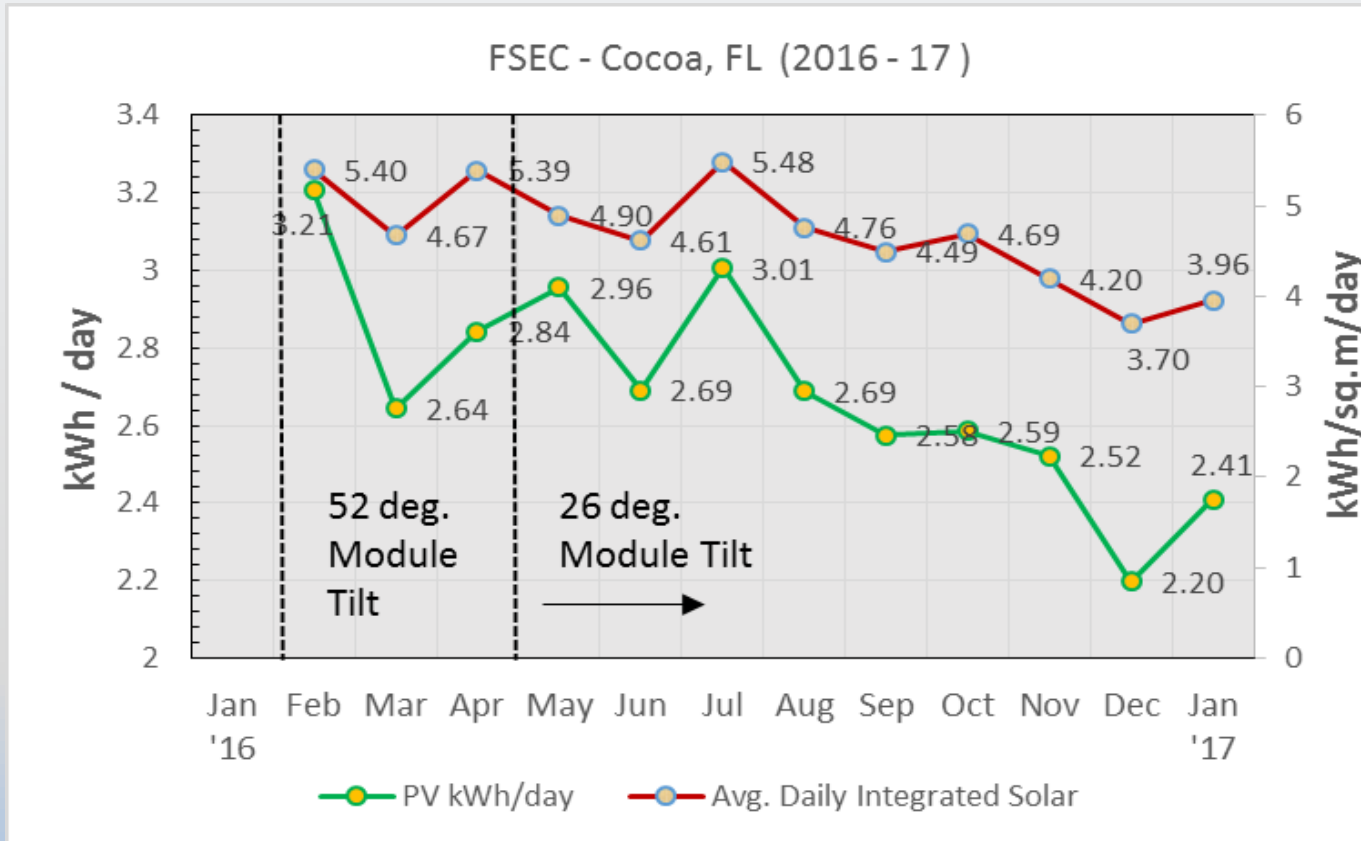
Average:
1.23 kWh/day
Avg. Efficiency
COP = 5.4



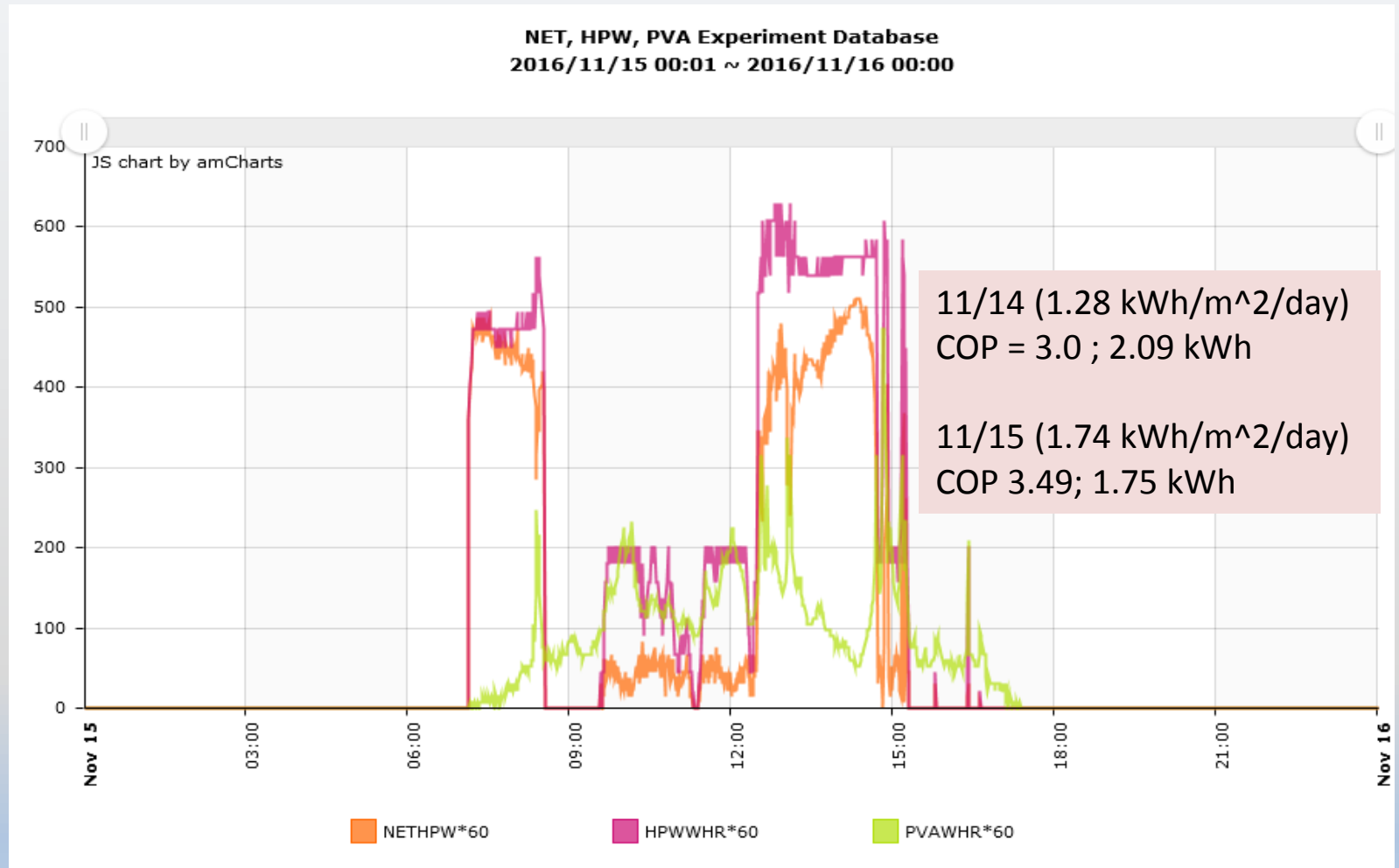
PV Driven HPWH vs Standard Electric 50 gallon Water Heater



PV-Microinverter Electric Daily Production and Average Daily integrated Solar Radiation

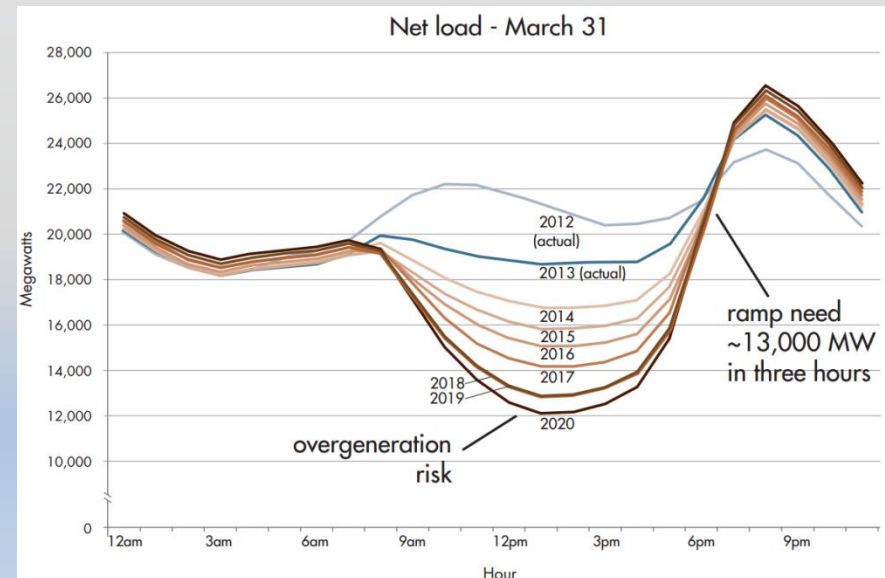
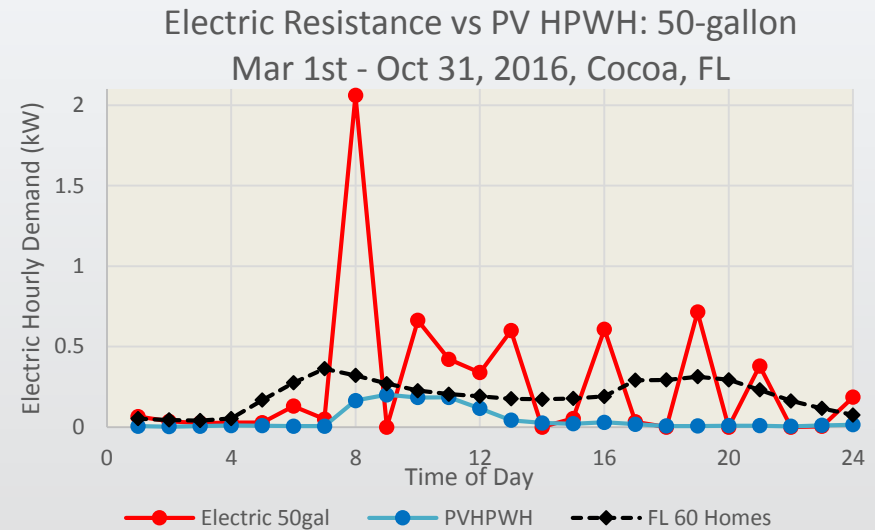


Performance on Cloudy Overcast Days

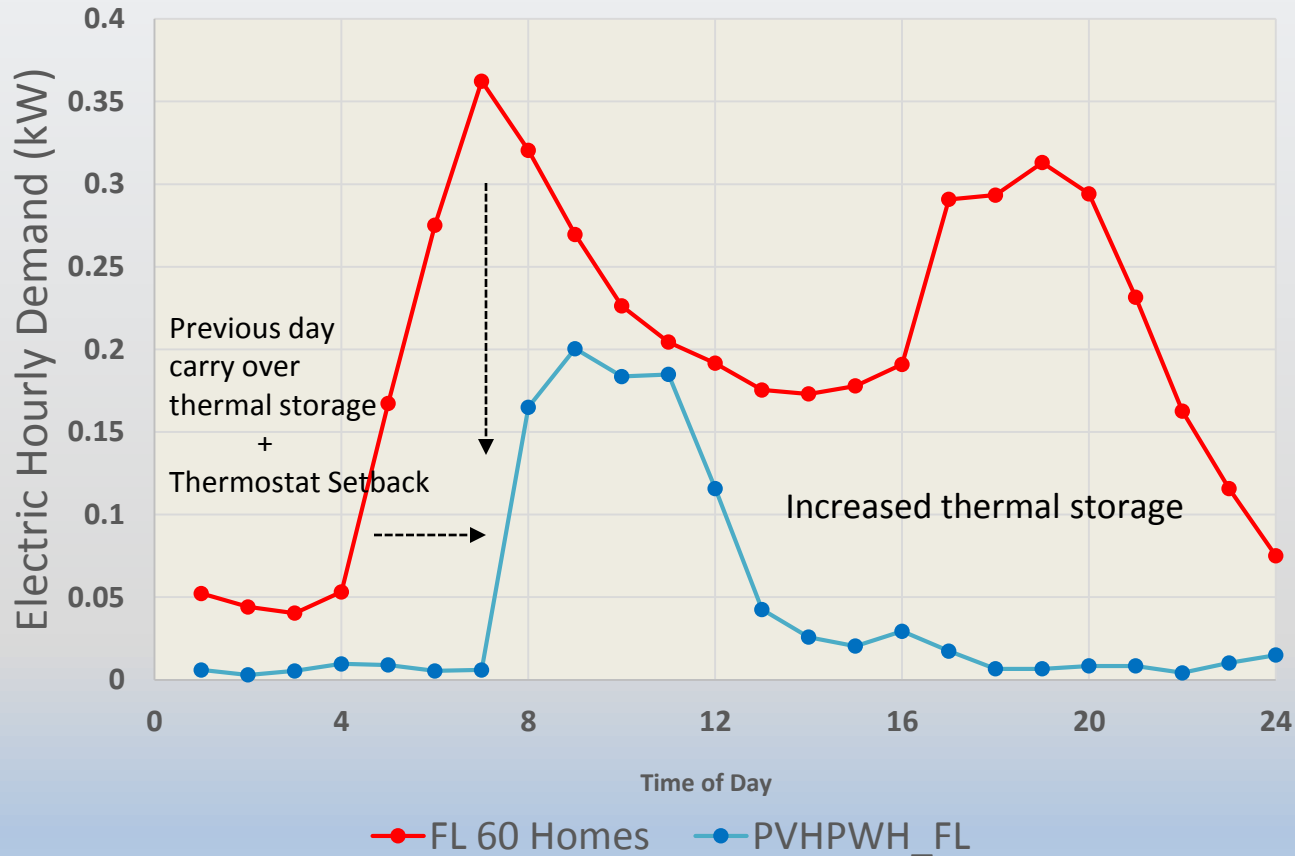


Reduces TOD Demand & PV Grid Impact

- PV energy is used by the HPWH compressor, and backup electric elements
- Flattens the “duck curve” as no PV energy is supplied to the grid during the day
- Requires some grid energy when hot water use is high – typically in the early morning
- Morning peak reduced almost 2 kW compared to electric resistance water heaters

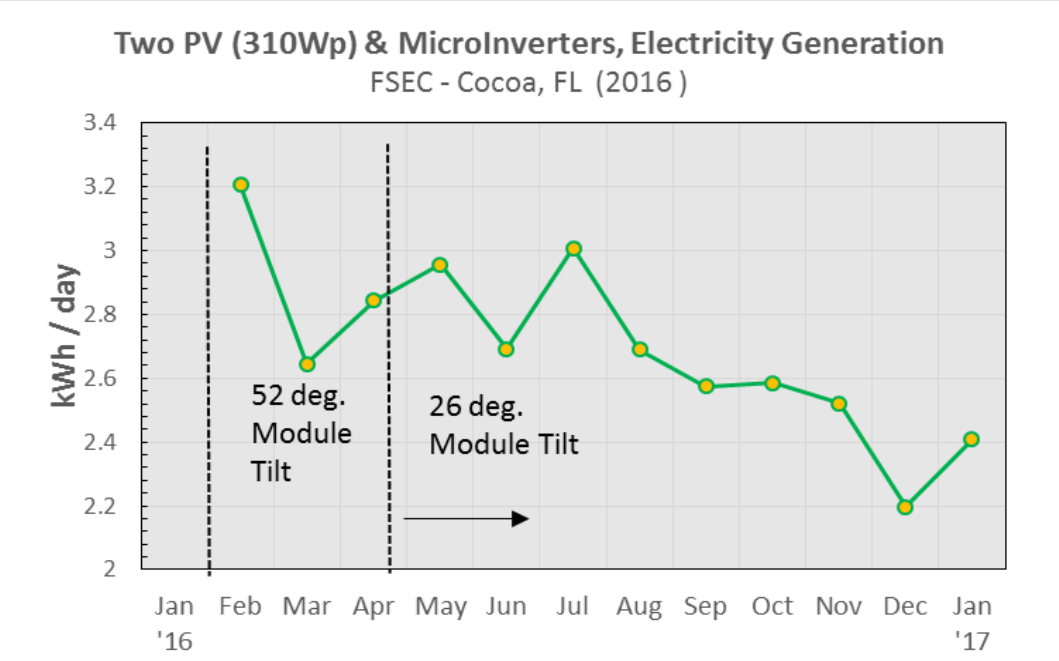


PV HPWH Demand Compared to 60 (Diversified) Florida Electric Resistance WH's



PV & Microinverter Electric Generation (Cocoa, FL)

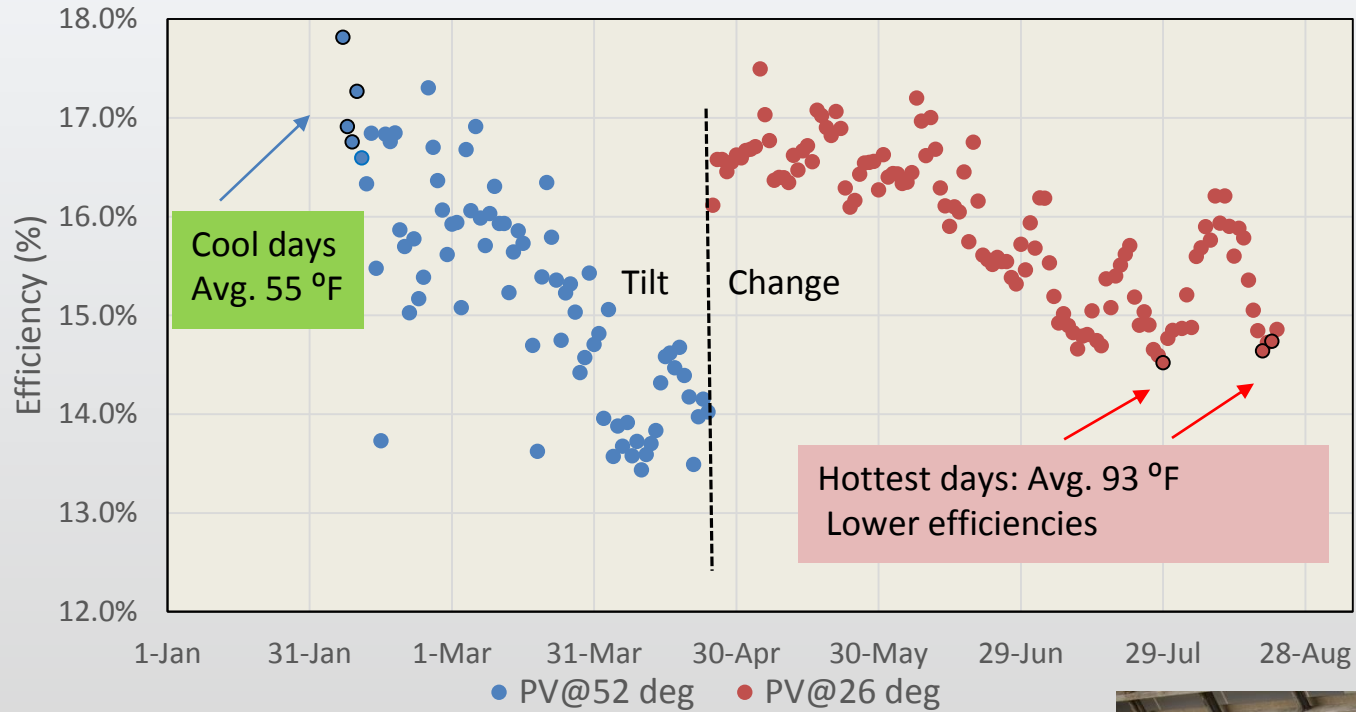
Two Polycrystalline Modules 310Wp:
620Wp, 72 cell, 16% efficiency



Average = 2.3 kWh/day



PV + Micro-Inverter Efficiencies



Cons and Pros of PV HPWH

- **Cons:**
- Premium cost \$1590 over \$450 Std ER WH or \$1040 over a HPWH (\$999) – Simple Payback: 8 to 4 Yrs. vs electric resistance
 - Based on : Equipment cost only @ \$0.11 to \$0.25/kWh
- Net metering agreement for only 600W PV?
- Accelerated Anode Rod depletion/Warranty



Cons and Pros of PV HPWH (Cont.)

- **Pros:**
- Compared to Solar Thermal: No Circulation Lines or Solar freeze protection needed
- Programmable to suit schedule / Avoid high TOU electric rate
- Solar PV may last 20+ Yrs. -- Continue use PV after replacing HPWH
- May utilize auxiliary cooling byproduct of HPWH due to longer run times.



PV-driven HPWH Performance Summary

| Average Monthly Daily Electric consumption | | Average Monthly COP (Min/Max) | Average PV Energy Generated | Added storage above 125°F | Average Hot water Max Temp Stored | Average Daily Hot Water Delivered (w/ 125 °F mix valve setting) | | |
|--|-----------------|-------------------------------|-----------------------------|---------------------------|-----------------------------------|---|--------|-----|
| kWh/day | Min-Max kWh/day | | kWh/day | kWh/day | | Gal. | Btu's | kWh |
| 1.2 | 0.7 – 2.1 | 5.4 (4.5 / 7.0) | 2.3 | 2.1 | 144 °F | 57 | 21,261 | 6.2 |



Questions?

This Research was funded and in Collaboration with the National Renewable Laboratory (NREL)

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NREL: Tim Merrigan (Program manager)

Jeff Maguire (TRNSYS Simulations)

Thank You ?

