

Characterization of modern dip-tubes with classical nondimensional numbers

ACEEE
Hot Water Forum

Session 7 B

3/13/2018

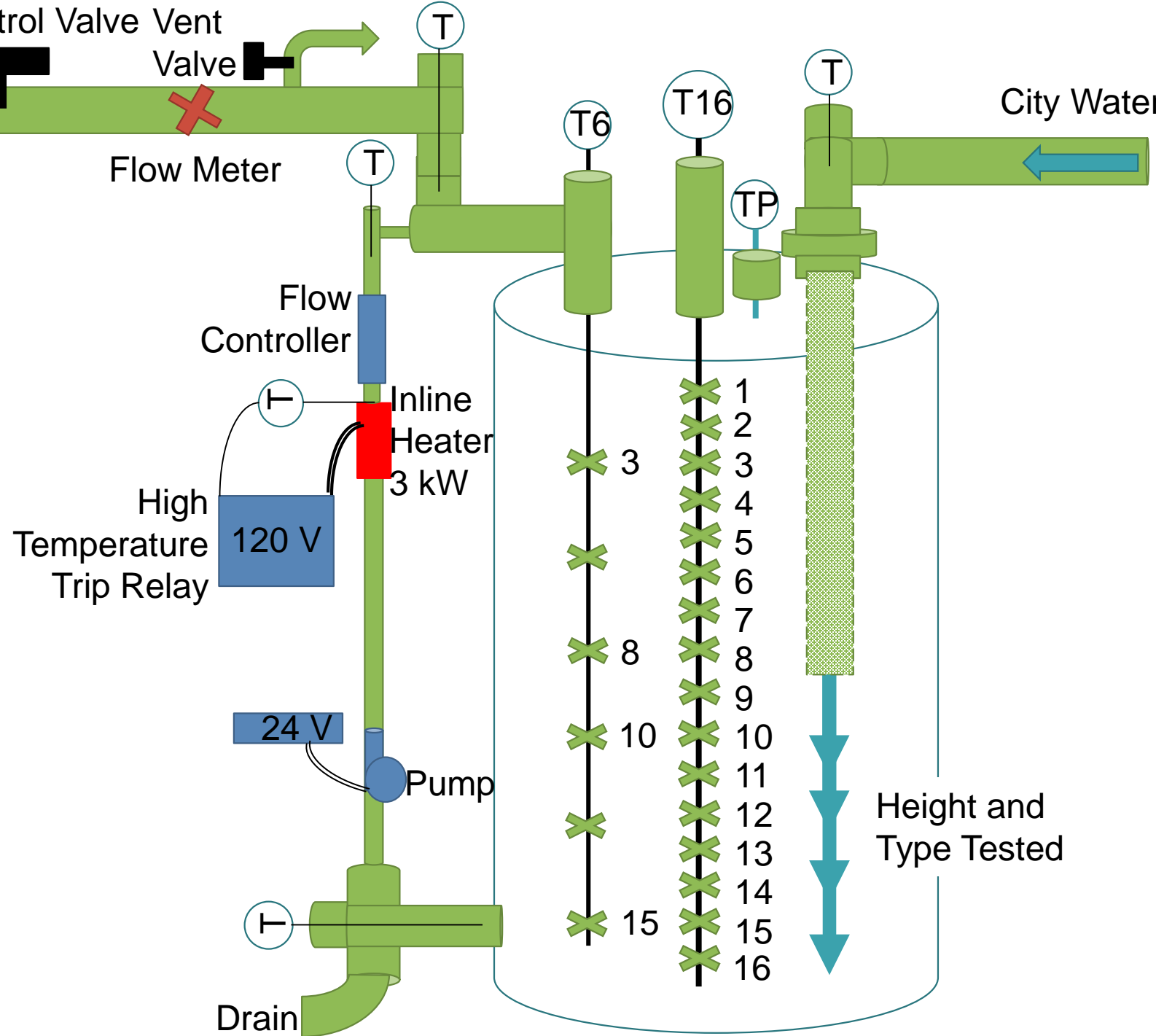
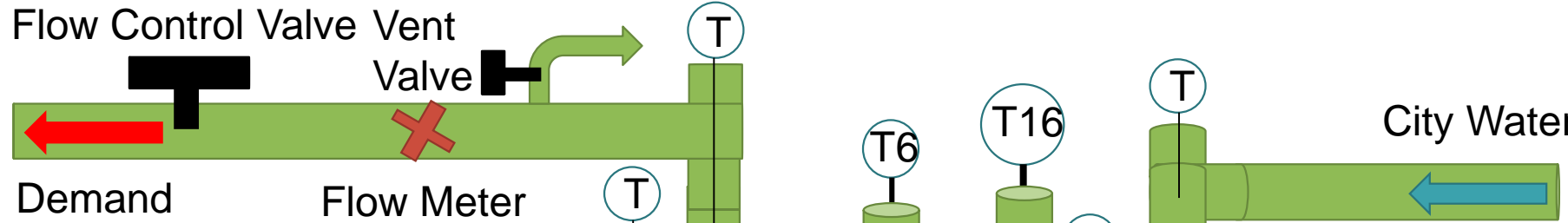
Joe Rendall

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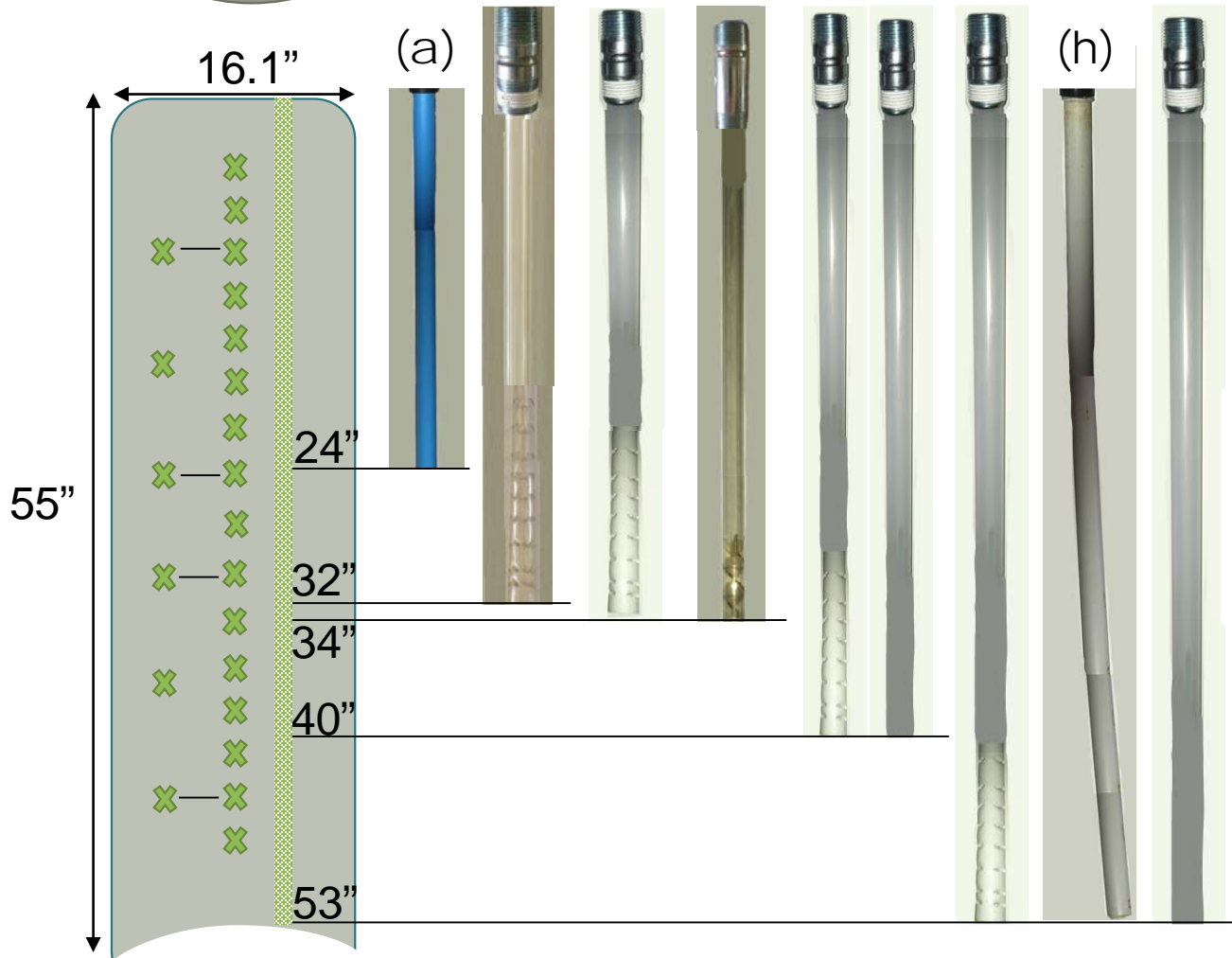
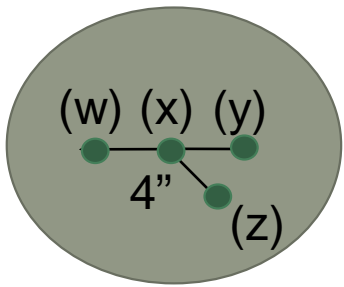
Outline

- Experimental setup
 - tank geometry, TC locations
 - P&ID and Instrumentation specifications
 - Initial conditions
 - Draw profiles (gal, GPM)
- Experimental results
 - Show experimental data graphs and animations
 - Comparisons between dip-tube types in data
- Model approaches (1D-2D-3D)
 - Introduce eddy diffusivity
 - Table of eddy diffusivity observed for dip-tube type 1
- Conclusions

Experimental Setup



Hypothesis: A flow property developed by each diffuser type (characterized by Richardson and Reynolds number), is distinct and interaction with walls (installation height) will also affect this flow property.



Type of diffuser	Exit Flow (Profile)	Exit Flow (Plan)
Nonperforated (a), (f) and (i)		
Heliacal (d)		
Slit perforations (b), (c), (e), (g)		
Heliacal and curved (h)		

Instrumentation specifications and uncertainty

Equipment	Specification	Instruments	Specification	Uncertainty
RHEEM® 50 gallon residential tank	UEF 0.93 FHR 63 gallons* Volume 45.2 gallons	NI-9214 module	+ - 78 mV, 68 S/s	1.2 degF
National Instruments logging chassis	cDAQ-9178	Type T, 1/16" diameter, ungrounded thermocouples	0.55 s thermal constant 0.5 °C for probe	
Inline resistance heater	3 kW	AliCat® Liquid Flow Controller	0 to 1.7 GPM	+ - 0.007 GPM @ 0.18 GPM
24 Volt variable power supply	0.01 volt resolution	Flow meter	0 to 3.5 GPM	+ - 2%
Iwaki pump	1/20 th hp direct drive	Bucket & stop watch	1 liter gradation	+ - 2%**
VCTL	27 kW	Rotameter	0 to 3 GPM	+ - 10%**

* Not using electric heater for recovery

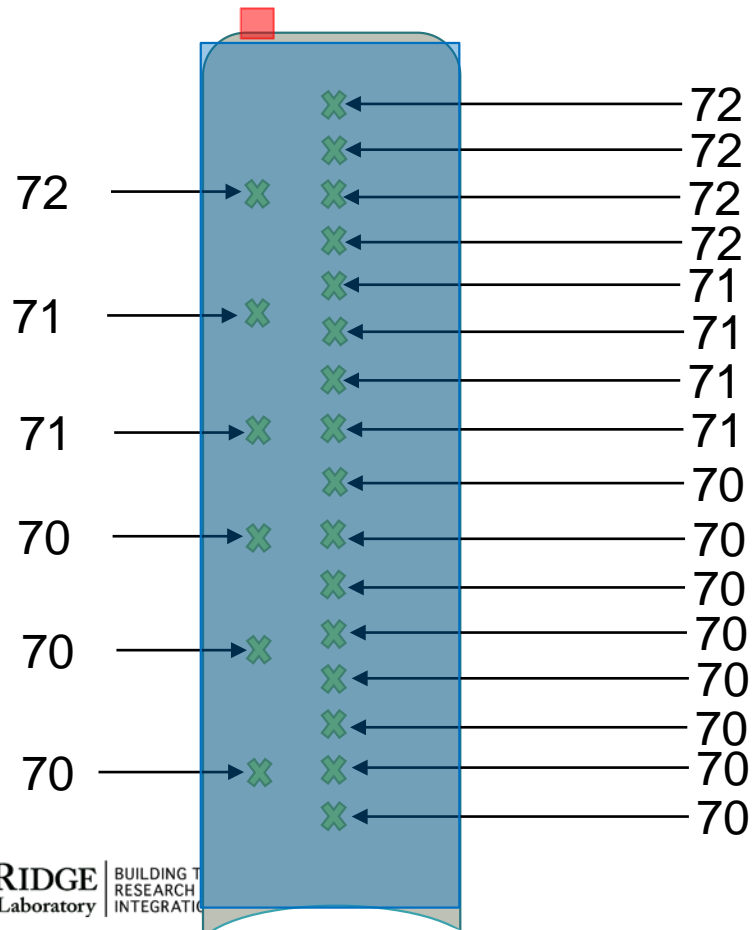
** Only used to estimate set point or verify flow

Propagated Error

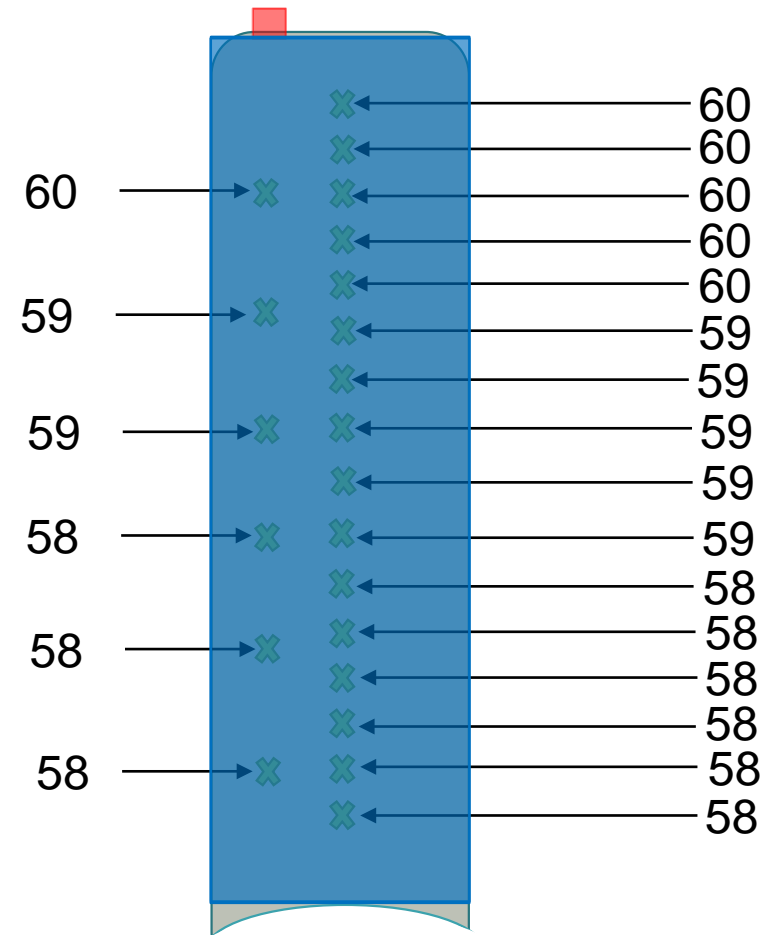
3% by RSS method

Heating initial conditions

Typical Initial Condition Summer

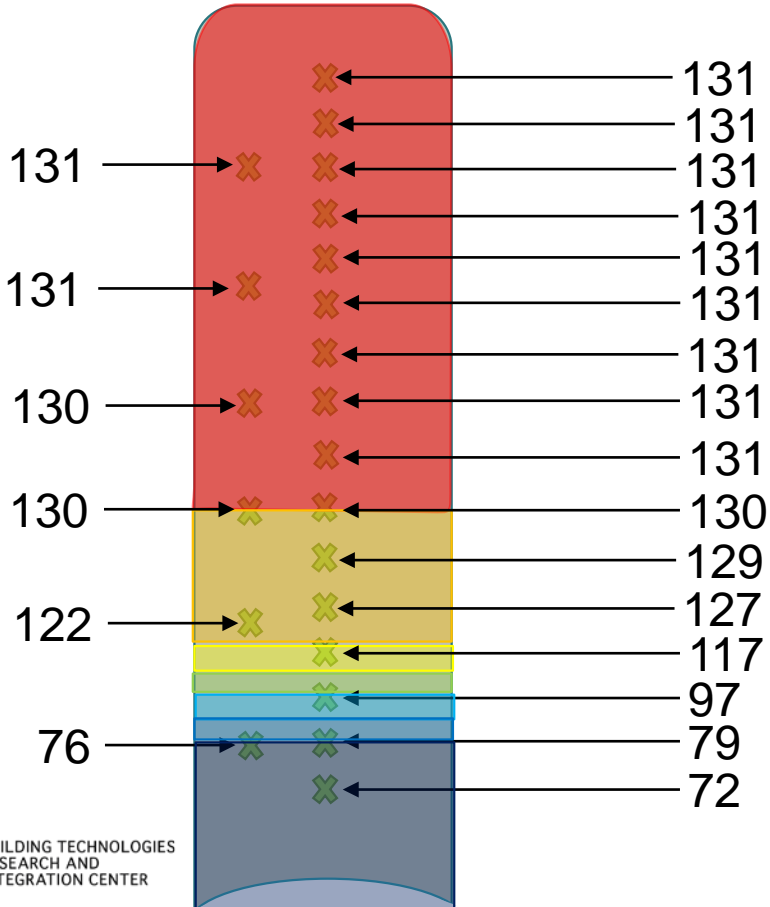


Typical Initial Condition Winter

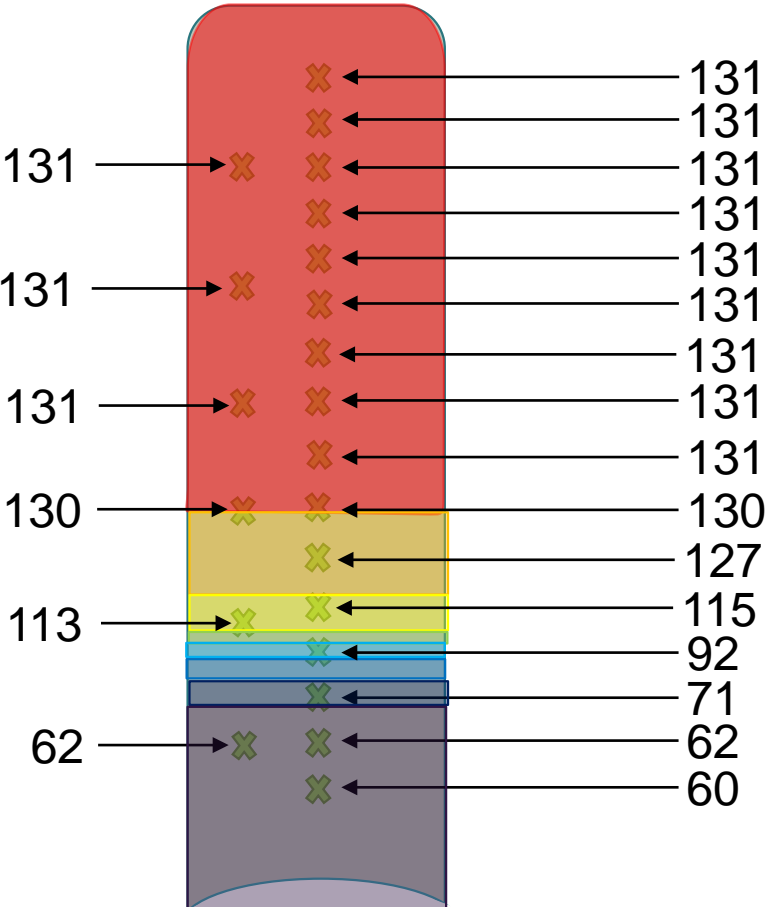


Draw initial conditions, constant temperature

Typical Initial Condition Summer
0.2 GPM

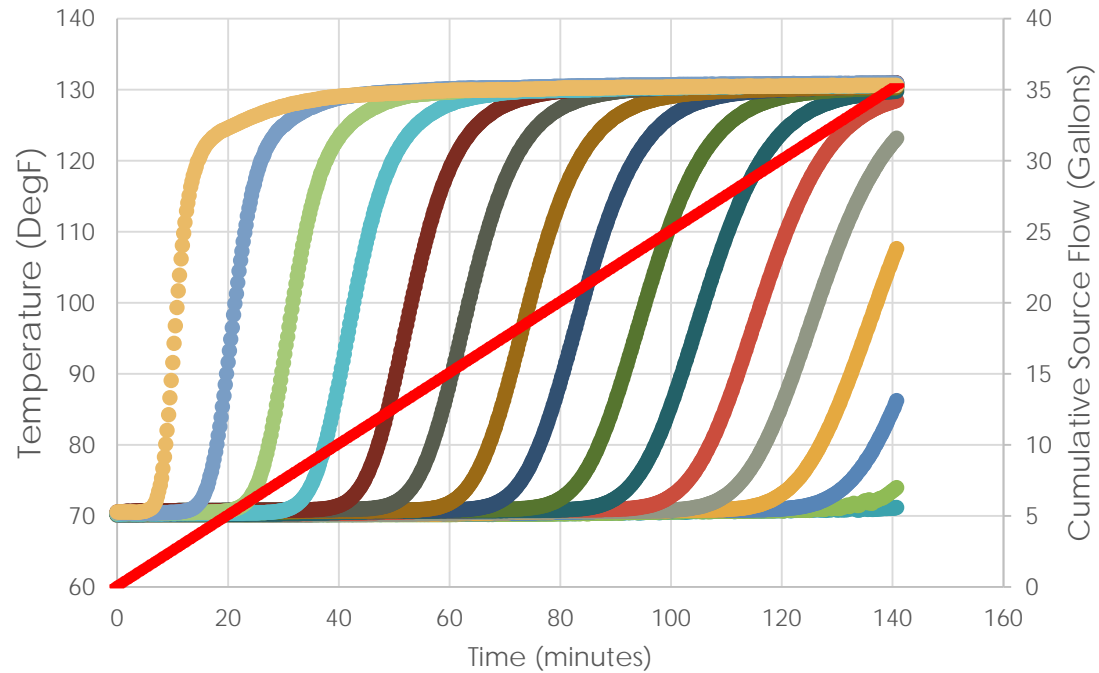


Typical Initial Condition Winter
0.18 GPM

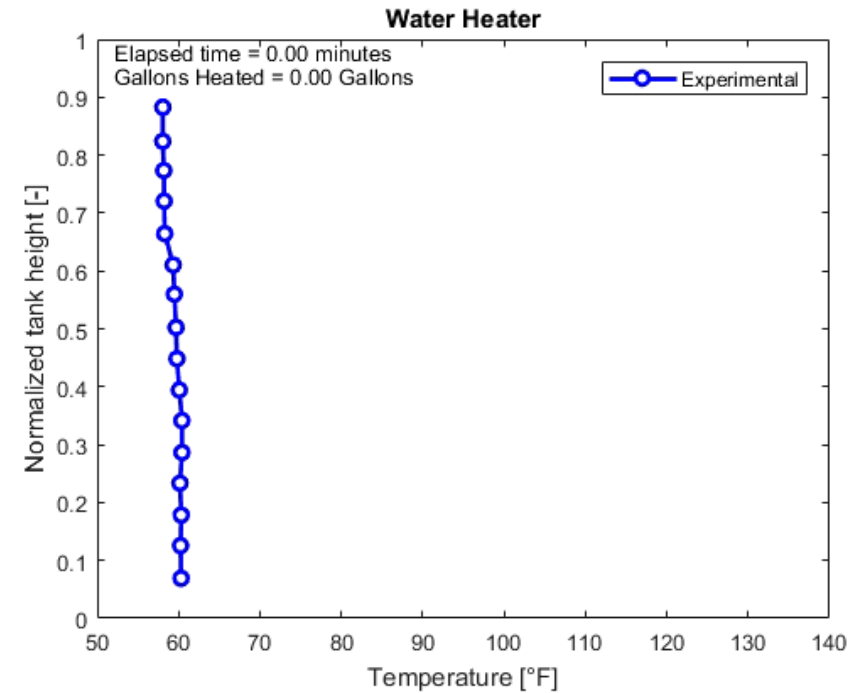


Heating data

Typical Graph

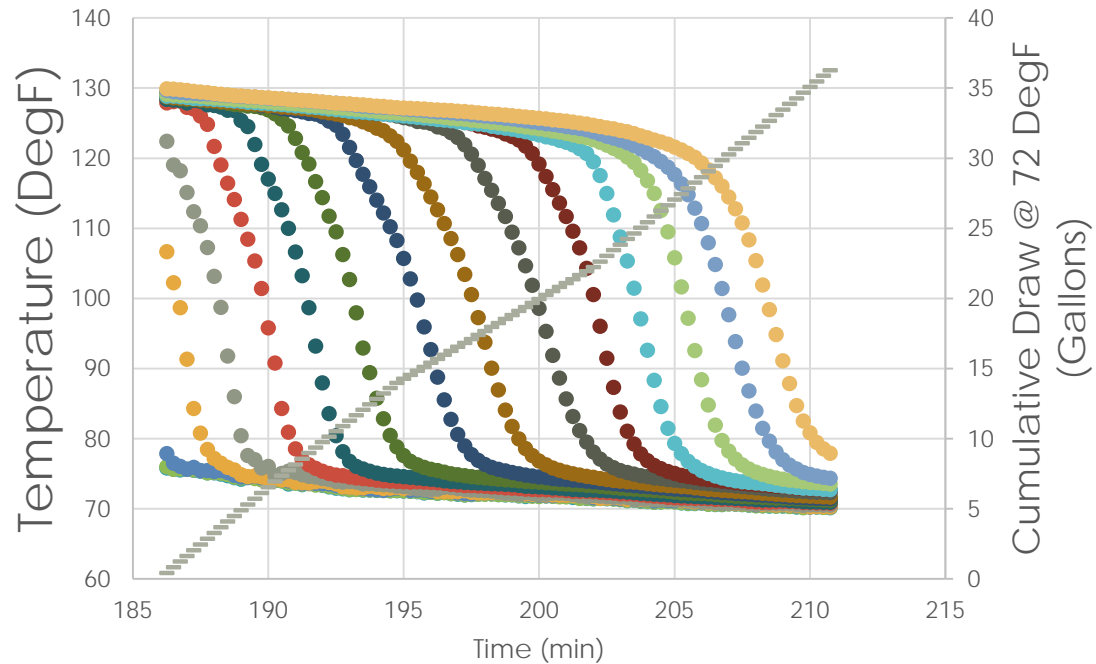


Typical Video

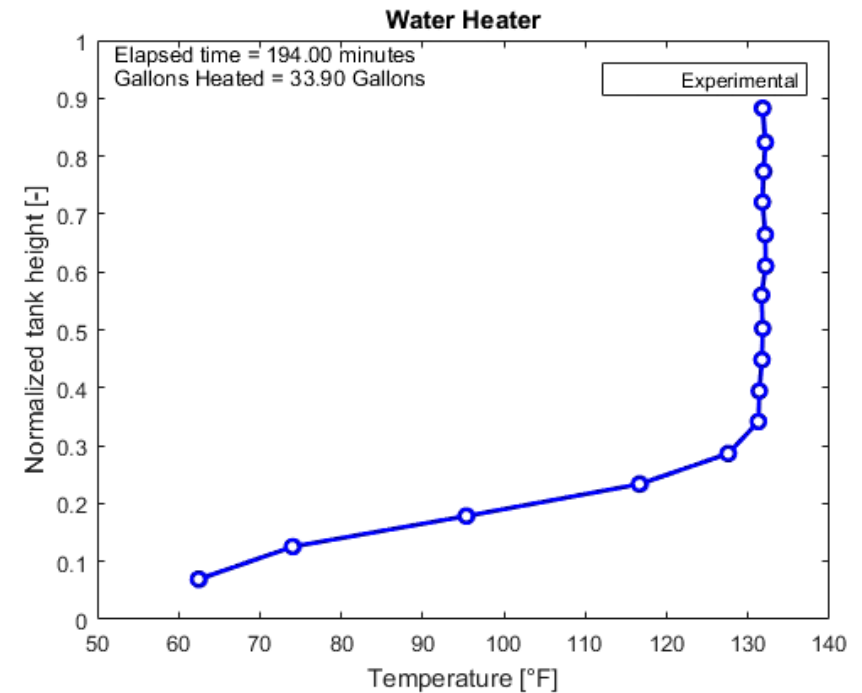


Draw Rates

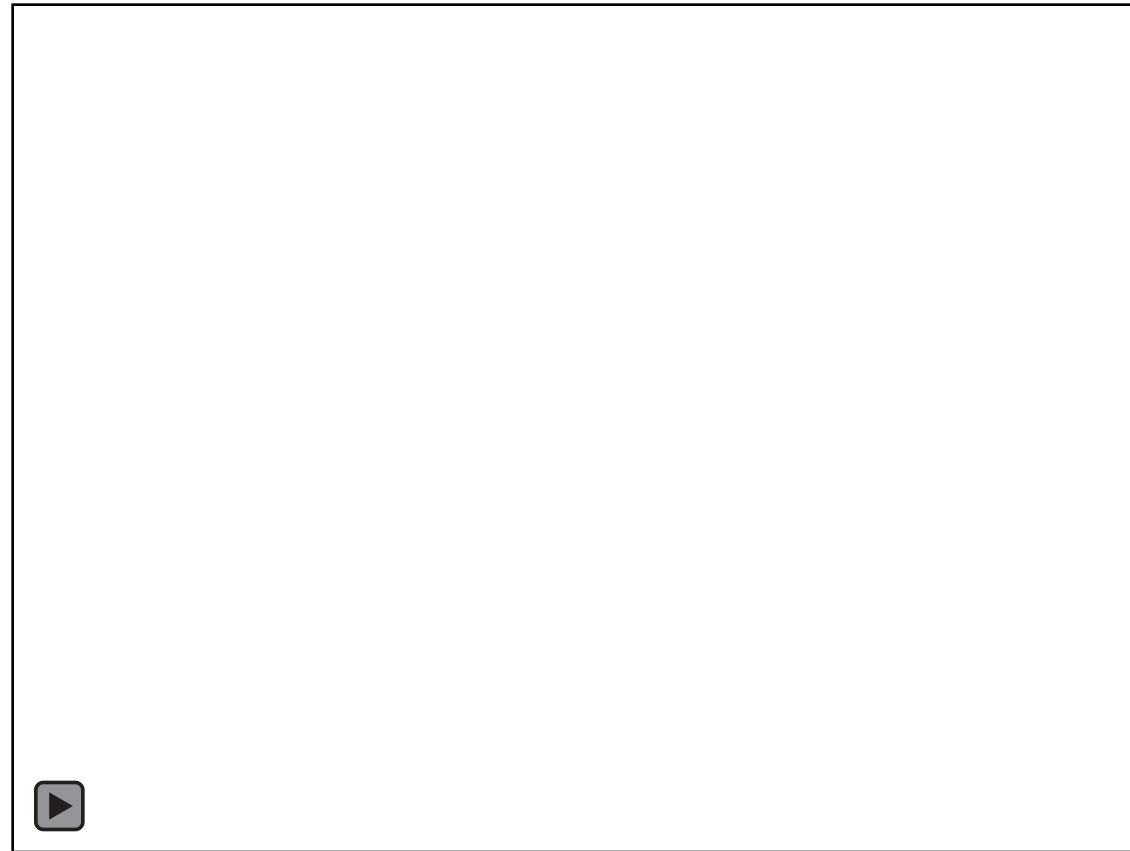
1.5 to 1.9 GPM Continuous Draw



1.7 GPM Continuous Draw



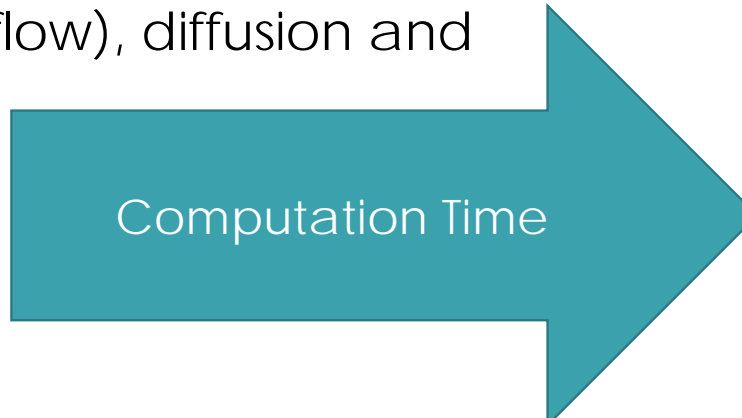
Dip-tube draw comparisons (1.6 +/- .2 gpm for 50 gallons)



Modeling

Models (1D)

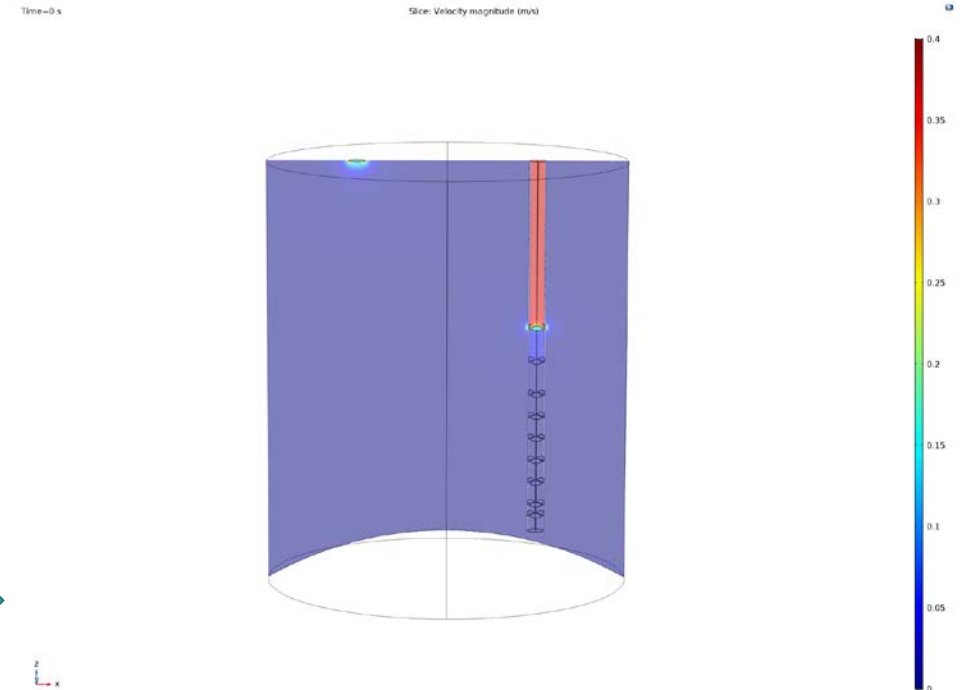
- Mixed tank
- Plug flow
- Combination of plug flow and mixing
- Convection (plug flow) and diffusion
- Convection (plug flow), diffusion and eddy diffusion



Slit perforations
(b), (c), (e), (g)

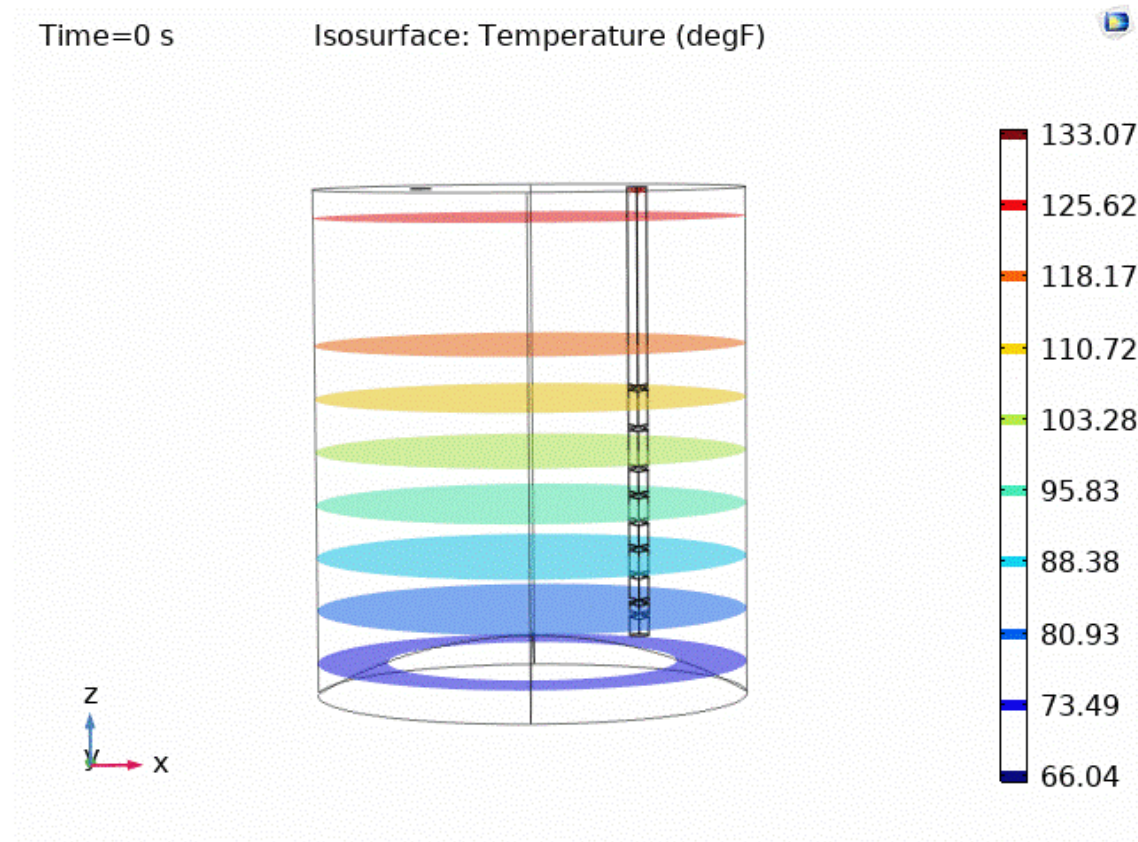
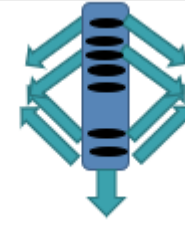


3D simulation



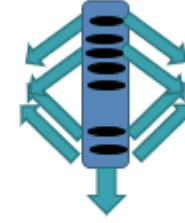
Simulations

Slit perforations
(b), (c), (e), (g)



Simulations

Slit perforations
(b), (c), (e), (g)



Modeling

Models (1D)

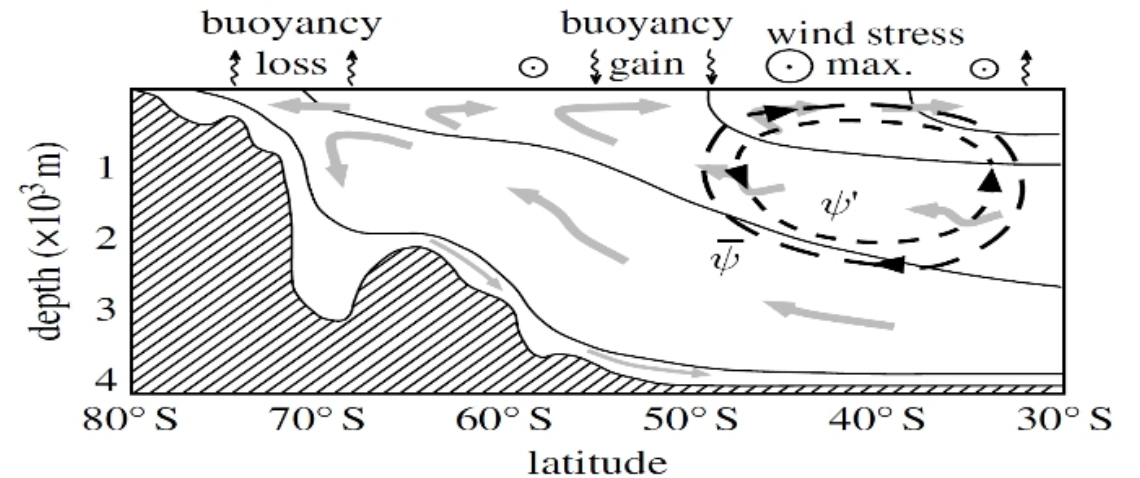
- Convection (plug flow), diffusion with eddy diffusivity

$$v \frac{\partial T}{\partial y} = (\alpha + \varepsilon) \frac{\partial^2 T}{\partial y^2}$$

$$a \left(\frac{Re}{Ri} \right)^b = (\alpha + \varepsilon) / \alpha$$

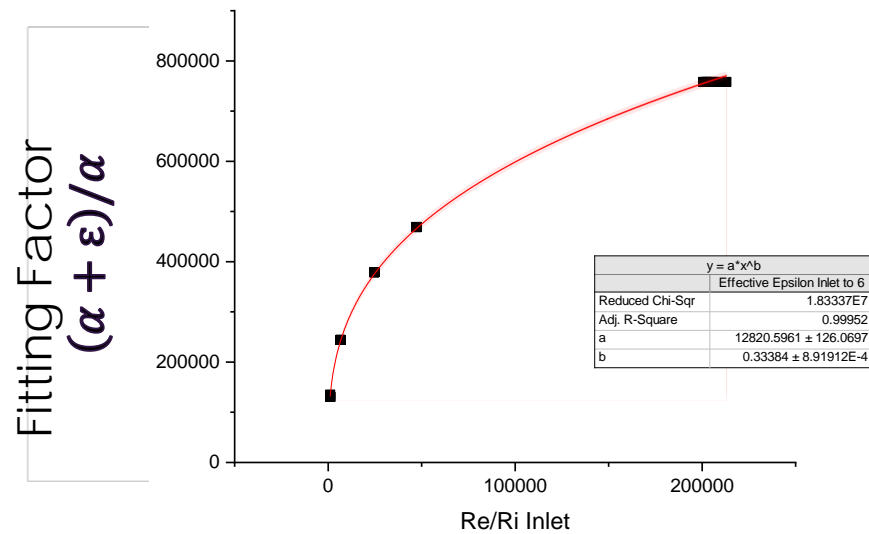
Correlation to Re/Ri
(Oppel & Zurigrat late 1980's)

Eddy Diffusivity



Initial Results

Typical Inlet Fitting Factor



Slit perforations
(b), (c), (e), (g)



Fitting Results

Dip-tube Installation Height	a	uncertainty in a	b	uncertainty in b	Maximum Factor
32"	38,300	600	0.326	.0012	2,500,000
40"	12,800	130	0.33384	0.00009	800,000
40"*	10,960	70	0.3367	0.0006	800,000
53"	3250	70	0.329	0.002	100,000
*lower Ri initial condition					

$$a \left(\frac{Re}{Ri} \right)^b = (\alpha + \epsilon) / \alpha$$

Conclusions

- Experiments < 3% errors
- 16 TC grid improves resolution
- Simple plug flow models total energy well outside of thermocline
- Empirical methods to modify simple plug 1D plug flow
- A first principal model may be viable by sampling at maximum local Richardson number

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Your Questions Please